

Austria: +43 2256 62482 France: +33 4 72 47 43 43 The Netherlands: +31 184 491 919 Romania: +40 742 990226 Switzerland: +41 62 287 88 88

Other locations

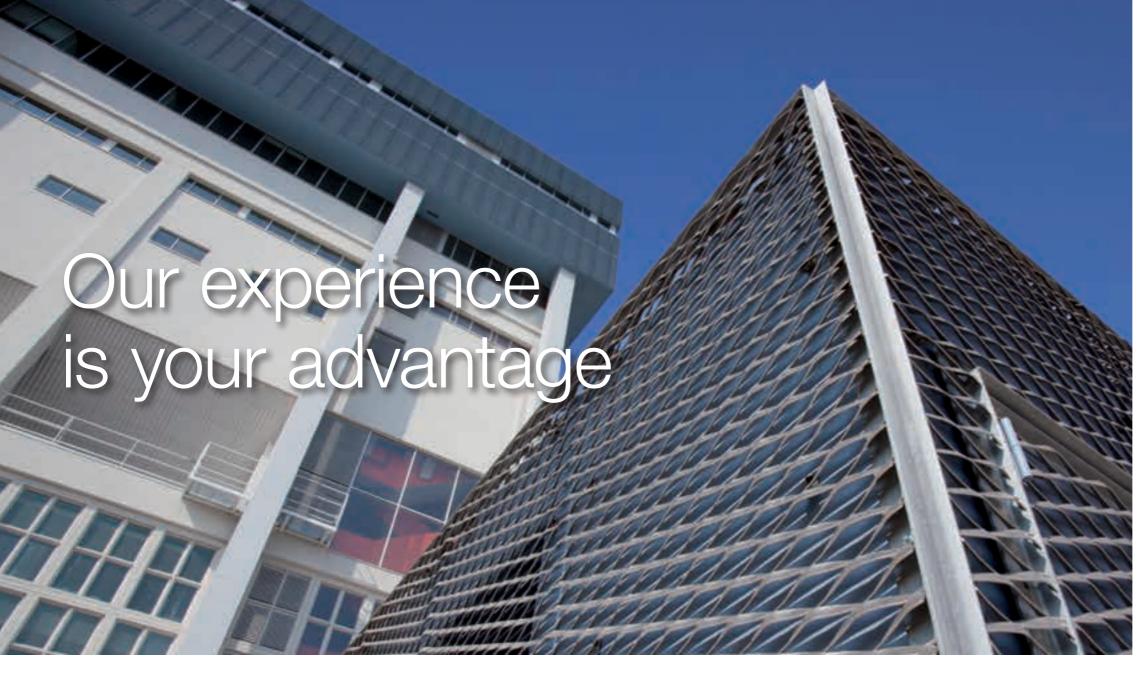
Eastern Europe: +49 34 906 50 302

Outside Europe: +45 44 20 88 00

www.rmig.com

Belgium: +32 53 76 77 40 Germany: +49 34 906 50 0 Norway: +47 33 33 66 66 Spain: +49 34 906 50 334 United Kingdom: +44 1925 839 610

Denmark: +45 44 20 88 00 Italy: +39 010 740 39 39 Poland: +48 61 88 63 270 Sweden: +46 501 682 00





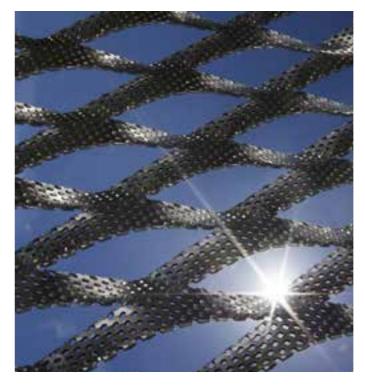
GET AHEAD OF THE COMPETITION WITH AN EXPERIENCED PARTNER WHO CAN PROVIDE HIGH QUALITY PRODUCTS AND FAST DELIVERY

In a competitive environment, it is important to choose the right partners and suppliers in order to stay ahead of your game. At RMIG, we offer you a strong partnership and a freedom of choice that is unique. We cover all the bases: an extensive choice of high quality products, fast and precise deliveries, secondary operations and cost-effective solutions.

As our customer, you benefit greatly by everything coming together in a one-stop-shop solution. By partnering with RMIG, you get a competent manufacturer and supplier of perforated and expanded metal products, access to an extensive range of stock sheets and tailor-made products from our many production units, and a dedicated team of experienced craftsmen to advise you according to your specific needs and wishes. Our experience is your advantage.

About RMIG

- Manufacturer and supplier of perforated and expanded metal products
- Thousands of different products in stock ready for immediate delivery
- · Wide choice of tools for tailor-made solutions
- Own tool production and R & D department
- ISO 9001:2008 certified manufacturing plants
- High service level for small orders and large projects
- More than 100 years of experience

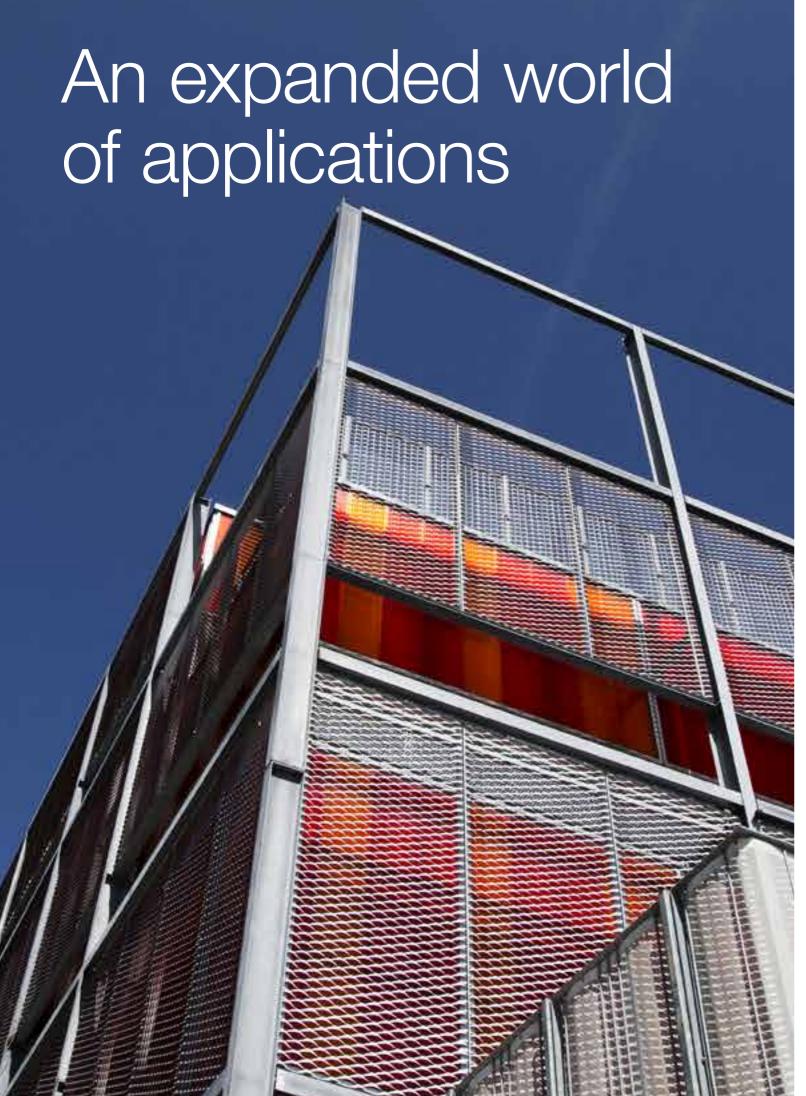


RMIG EXPANDED METAL

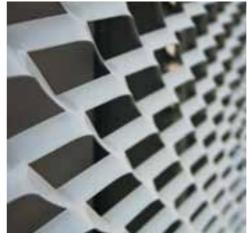
Table of contents

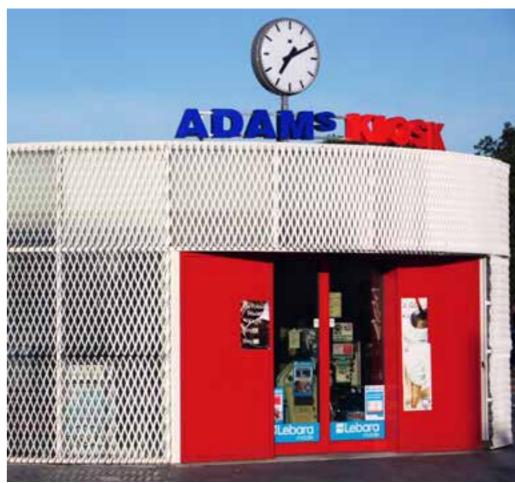
An expanded world of applications	04
Expanded Metal Technical Patterns	06
Expanded Metal Architectural Patterns	36
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LIGHT, COST-EFFECTIVE AND EXTREMELY VERSATILE – DISCOVER THE ENDLESS POSSIBILITIES OFFERED BY RMIG EXPANDED METAL

RMIG Expanded Metal is light, cost-effective and versatile, making it a very popular and attractive choice for both buildings and industrial applications.

Other advantages:

- Made in one piece Expanded metal is not assembled or welded but always manufactured in one piece. No metal is lost in the process.
- Greater strength Thanks to the three-dimensional shape of the meshes, RMIG Expanded Metal is strong and can stand a heavy point load.
- Secondary operations Save time and reduce costs by letting RMIG take care of secondary operations such as bending, welding, hot dip galvanising, painting or anodising.

Ideal choice for buildings and architecture

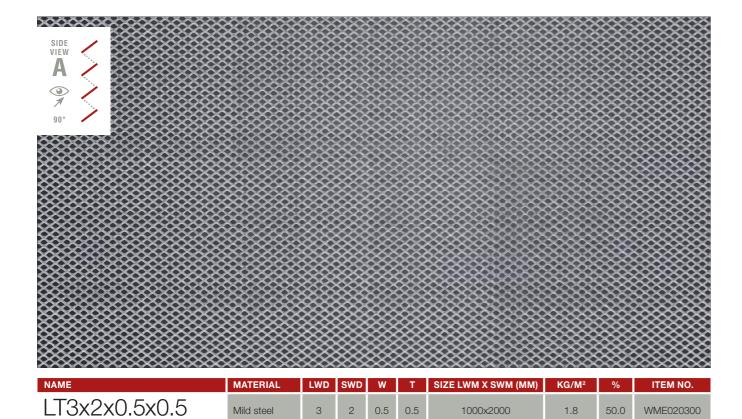
The high strength and anti-skid qualities make RMIG Expanded Metal well suited for applications such as walkways, footbridges, ramps, platforms and barriers. Due to its noise reduction characteristics, RMIG Expanded Metal can be used for sound absorption on ceilings and wall cladding, and can also be used at airports and bus stops.

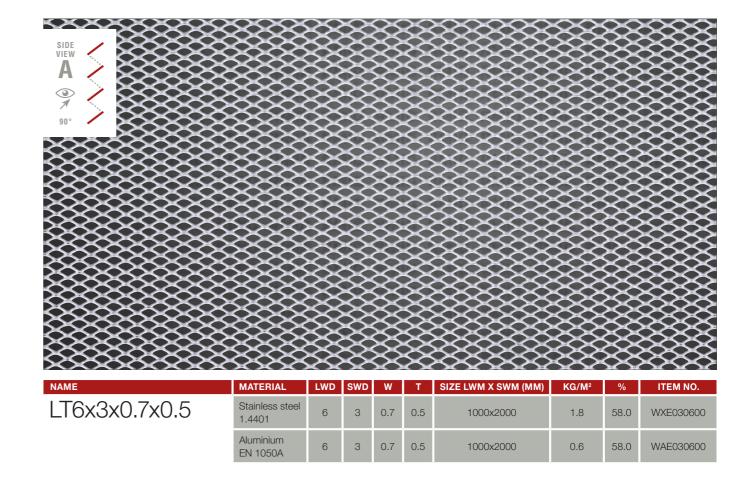
Architects favour RMIG Expanded Metal for facade cladding, sun screens, fencing and protective shielding because of the aesthetic qualities and the creative freedom that the material and production process provides.

Expanded metal for agriculture and industry

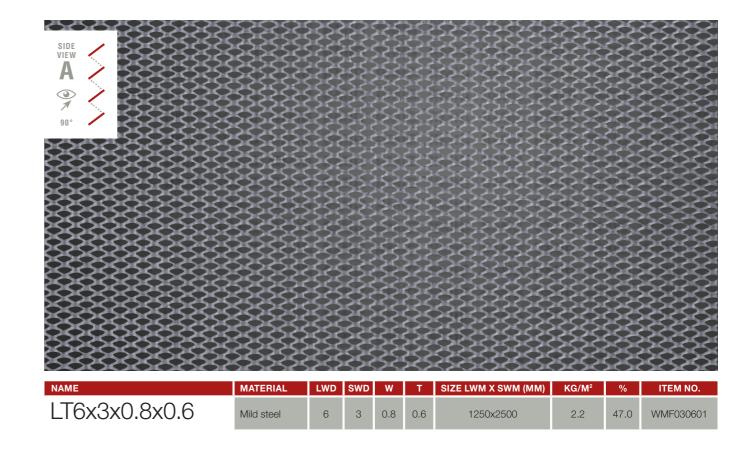
For the industrial and agricultural sectors, RMIG Expanded Metal is used for a wide range of applications. For production facilities, expanded metal is often the obvious choice for filtration and ventilation. As in the building sector, expanded metal is also used for floors, walkways and shielding.

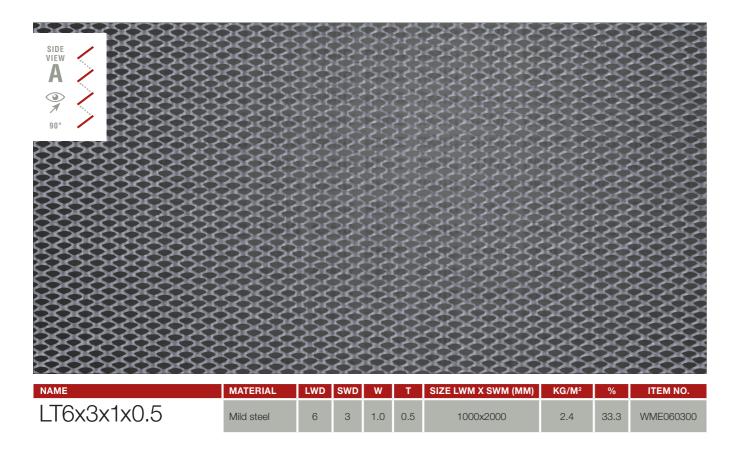
On the following pages, you will find a wide selection of our expanded metal products. If you require other types of meshes than those shown here, please do not hesitate to contact us and let us know your specific requirements. You can also visit **www.rmig.com** for more information on RMIG Expanded Metal. Please note that all meshes are illustrated in 1:1 format. We accept no liability for any inaccuracies or typographical errors. Furthermore, we accept no liability for discontinued products or production tools.

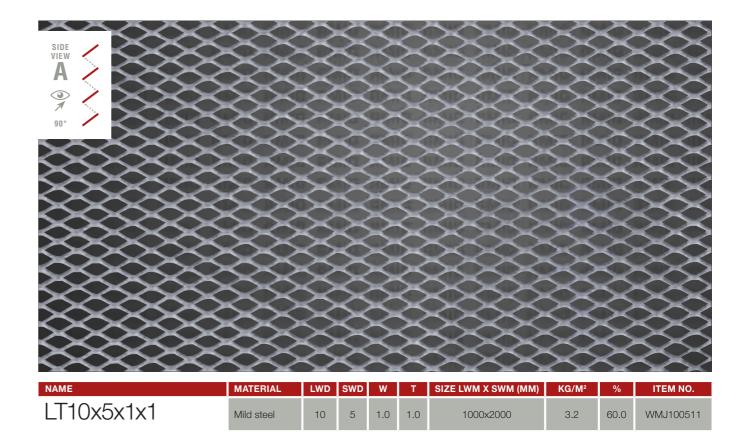


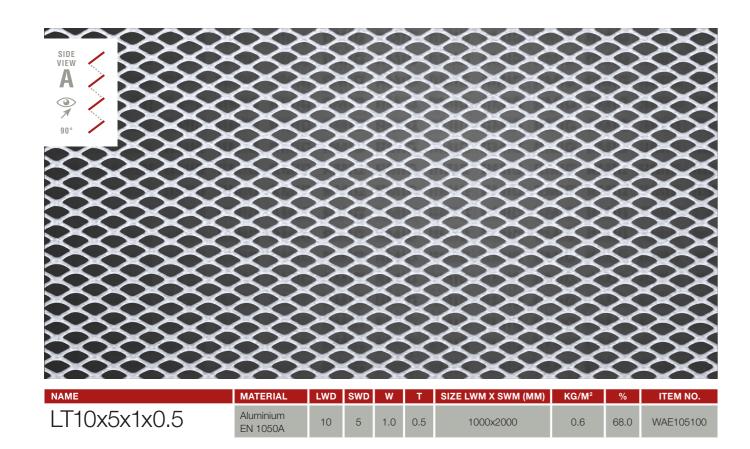


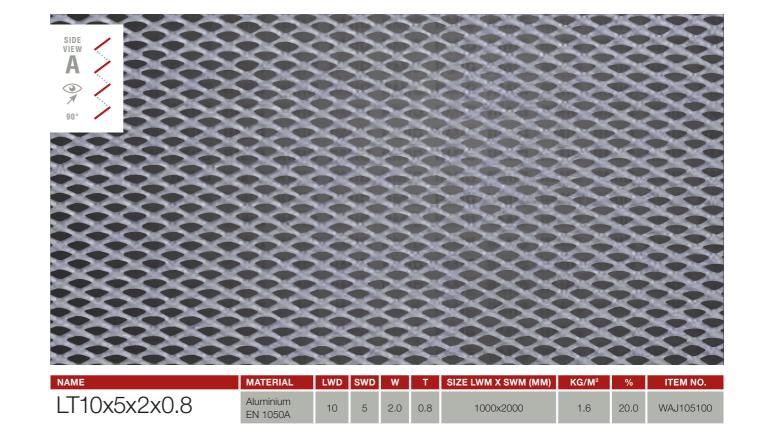


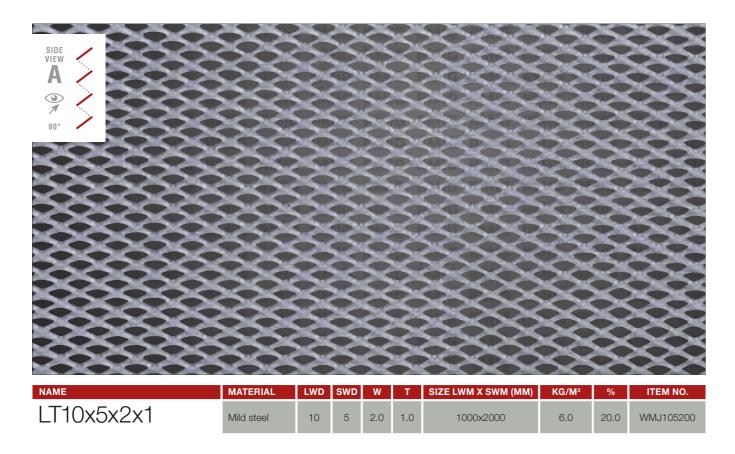


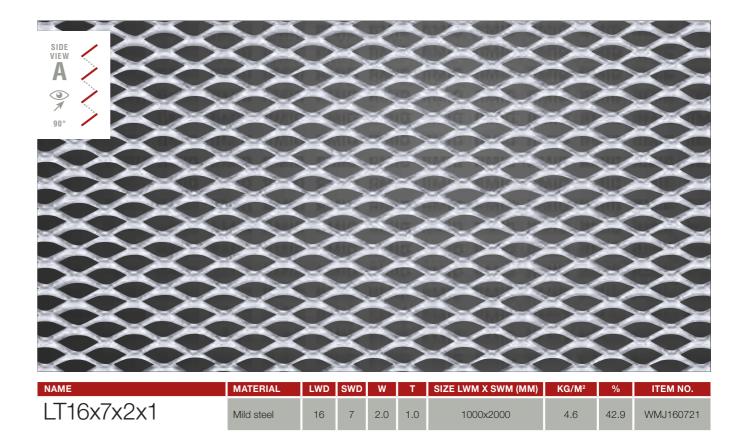


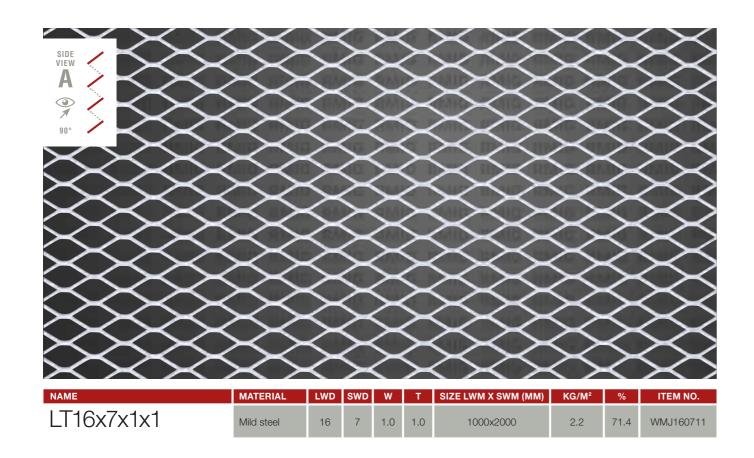


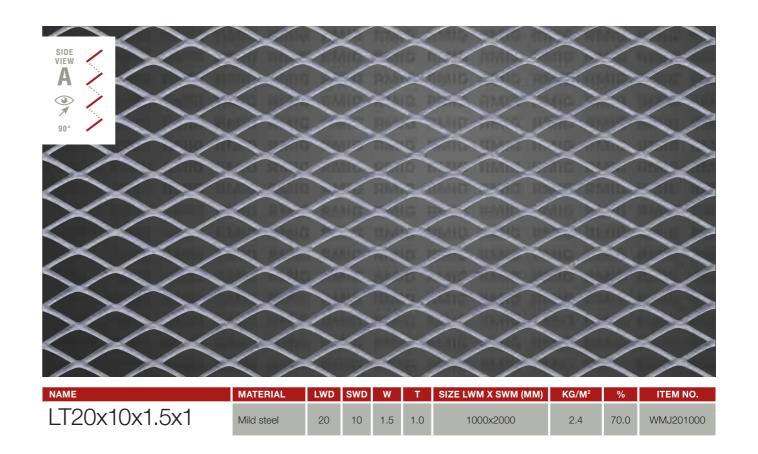




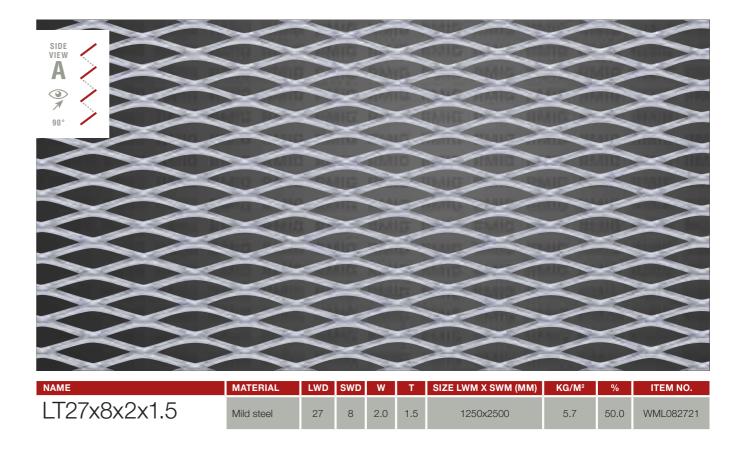


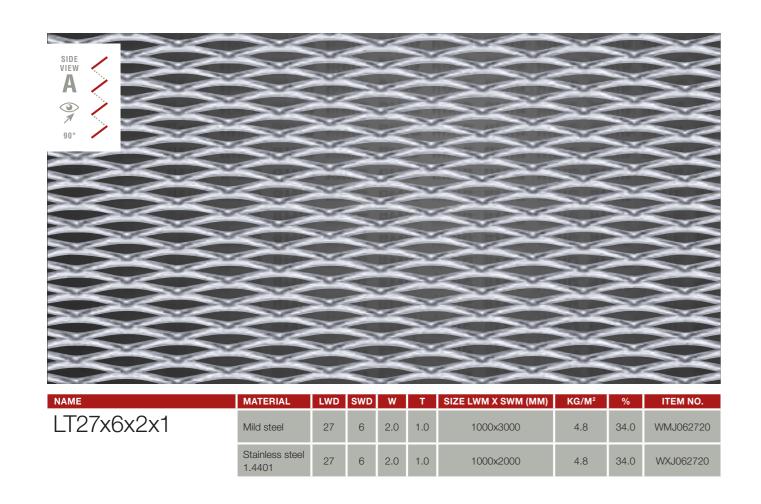


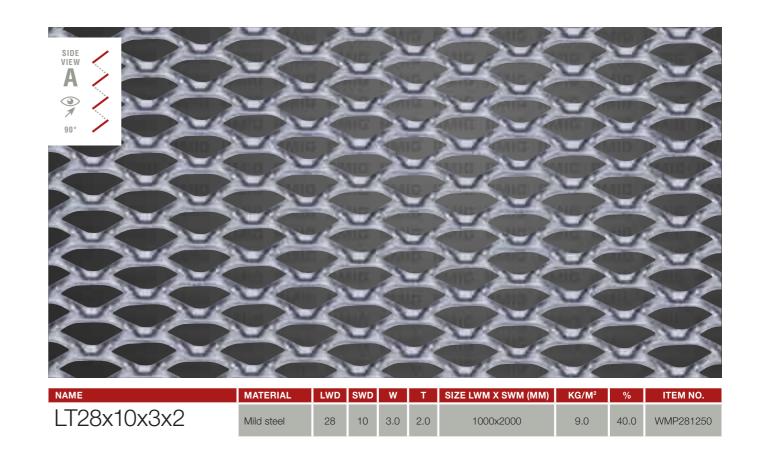








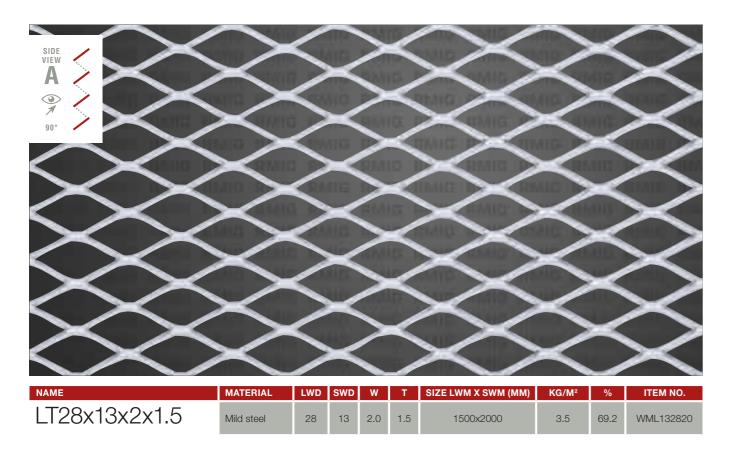


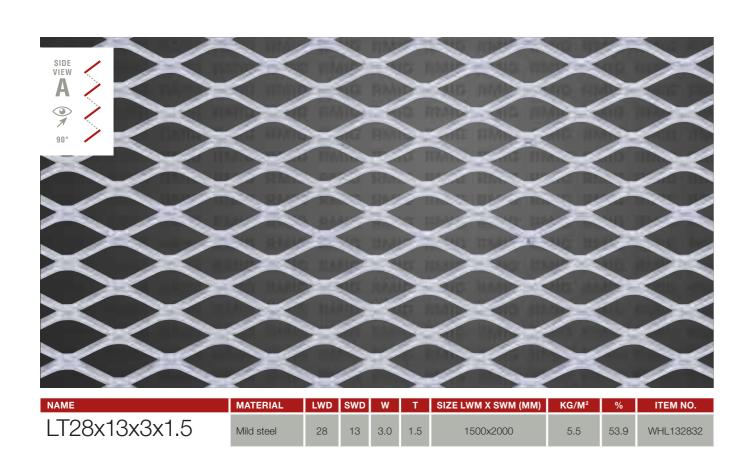


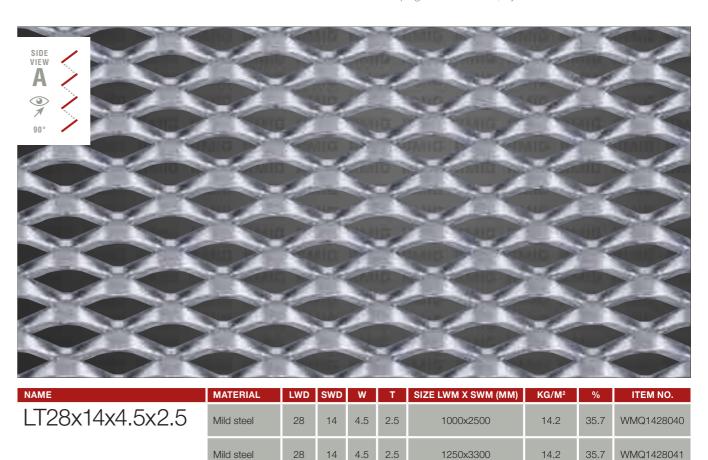
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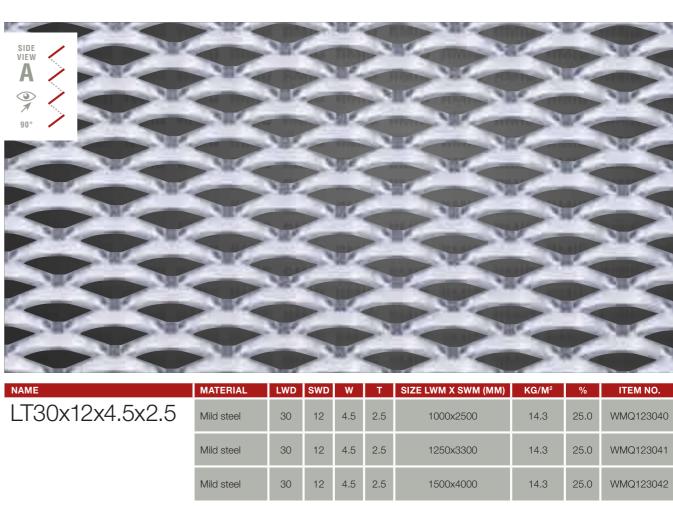
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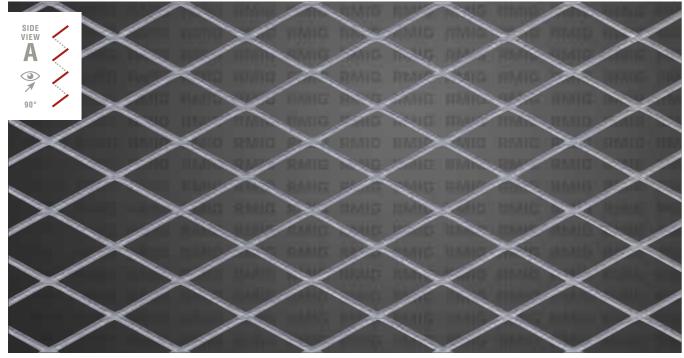






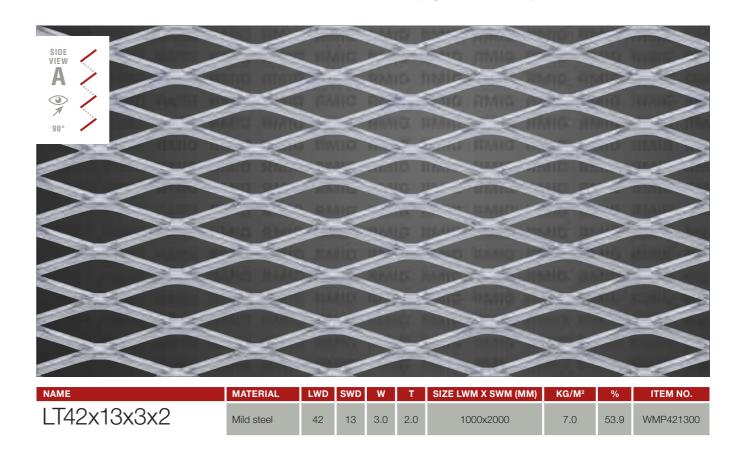
Mild steel

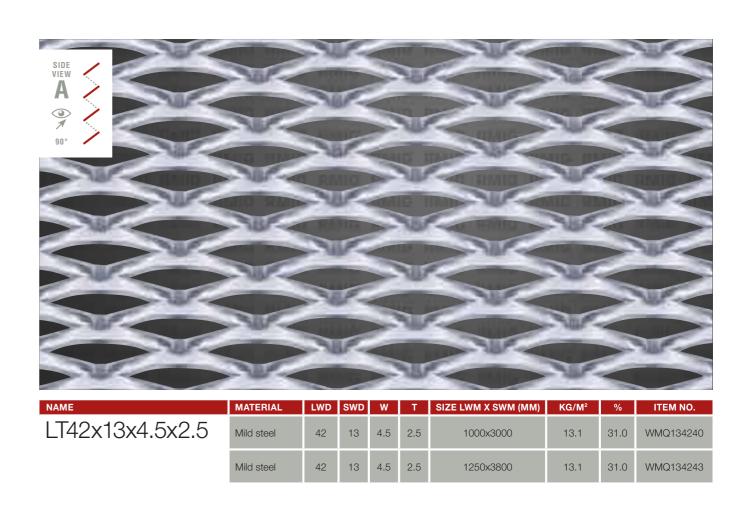




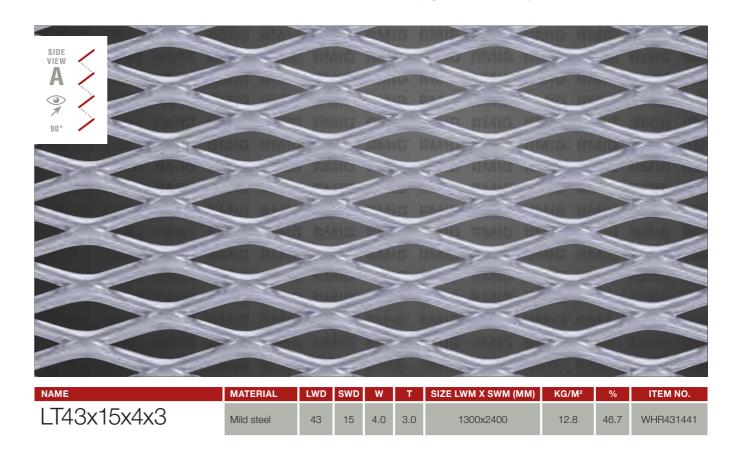
NAME	MATERIAL	LWD	SWD	W	T	SIZE LWM X SWM (MM)	KG/M ²	%	ITEM NO.
LT35x17x1.9x0.8	Mild steel Stainless steel ¹ Pre-galvanised ²	35 35 35	17 17 17	1.9 1.9 1.9	0.75 0.7 0.75	1000x2000 1000x2000 1000x2000	1.2 1.2 1.2	77.6 77.6 77.6	WMGE3517190 WXG3517190 WGGE3517190
	Stainless steel 1.4401	35	17	1.9	0.8	1000x8000	1.2	77.6	WXG173514
¹ Stainless steel 1.4404 ² Pre-galvanised DX51D	Pre-galvanised DX51D	35	17	1.9	0.75	1250x10000	1.2	77.6	WGG173514

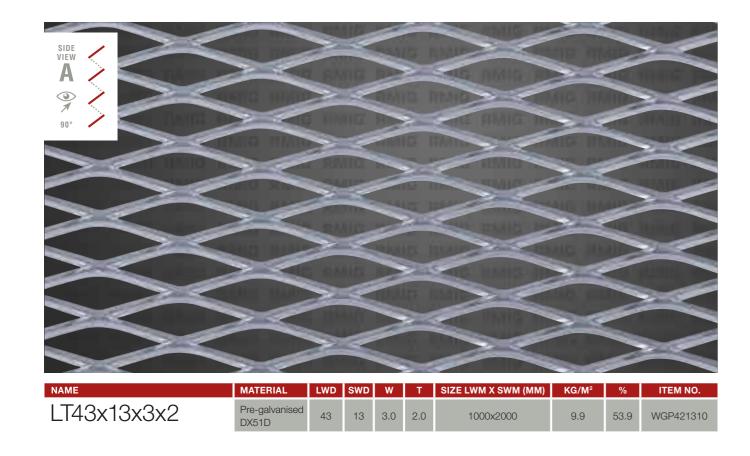


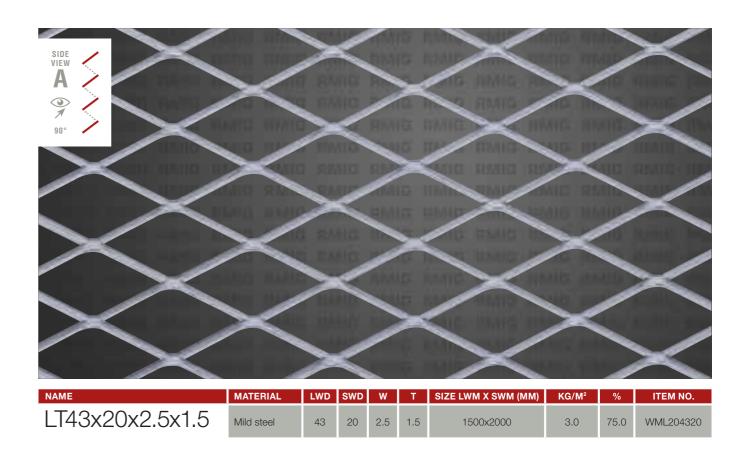


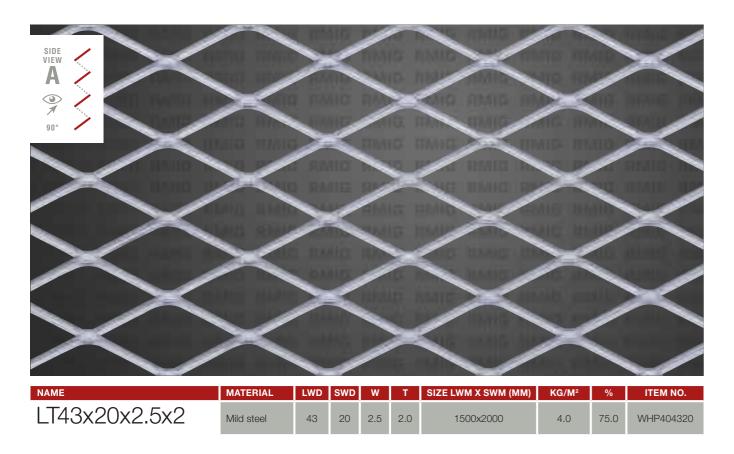


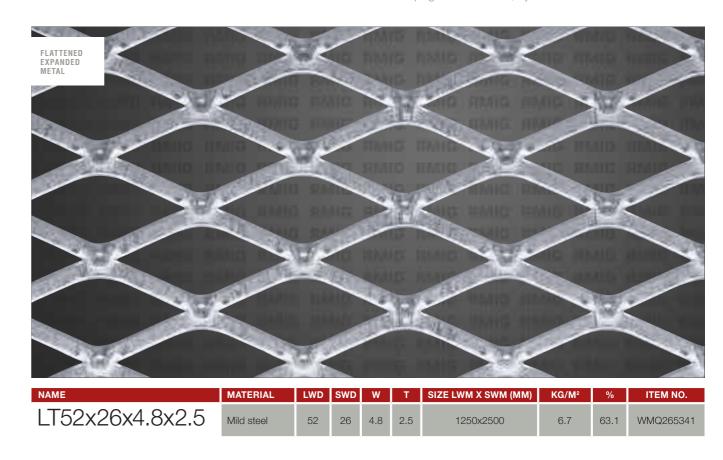


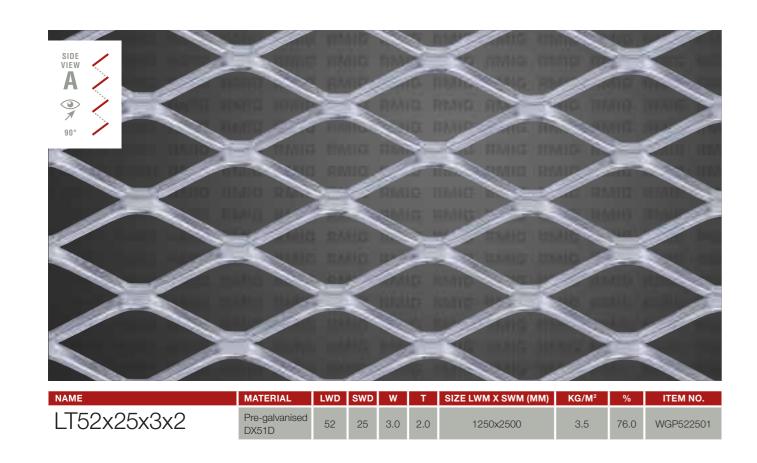


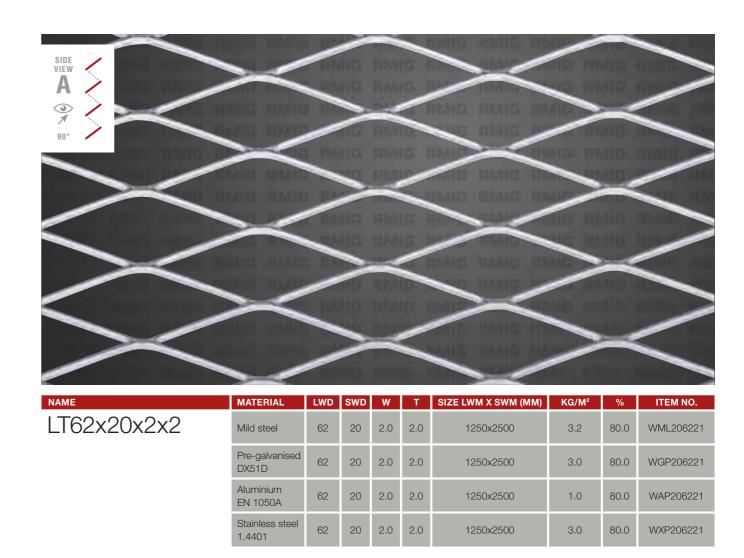


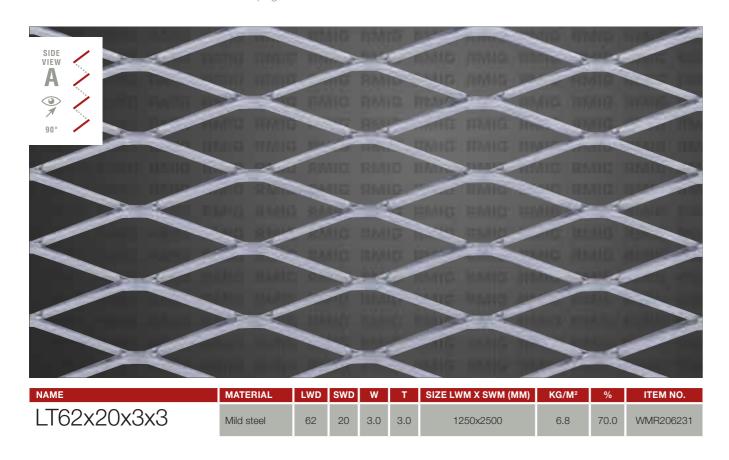




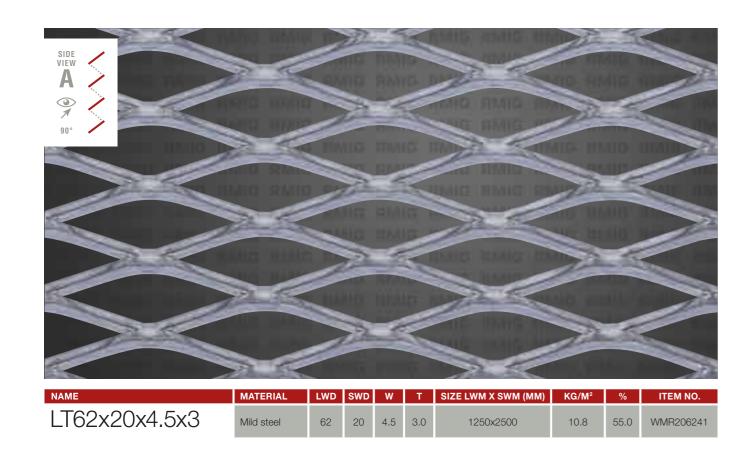


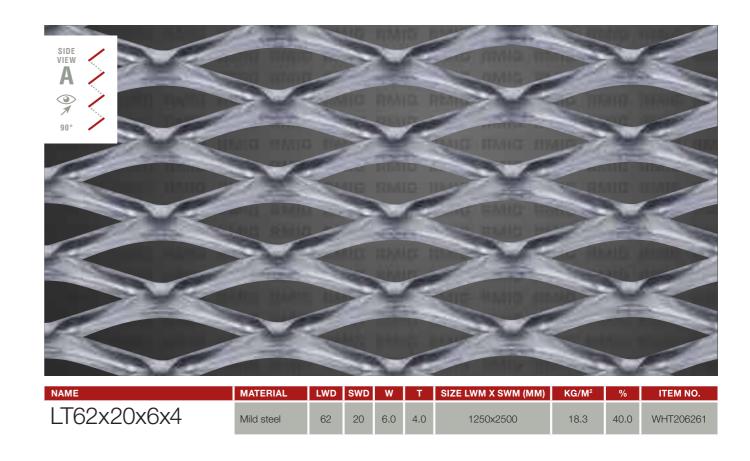


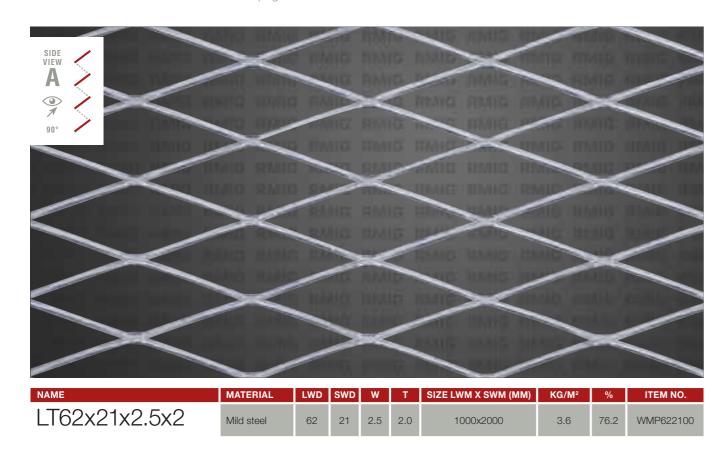




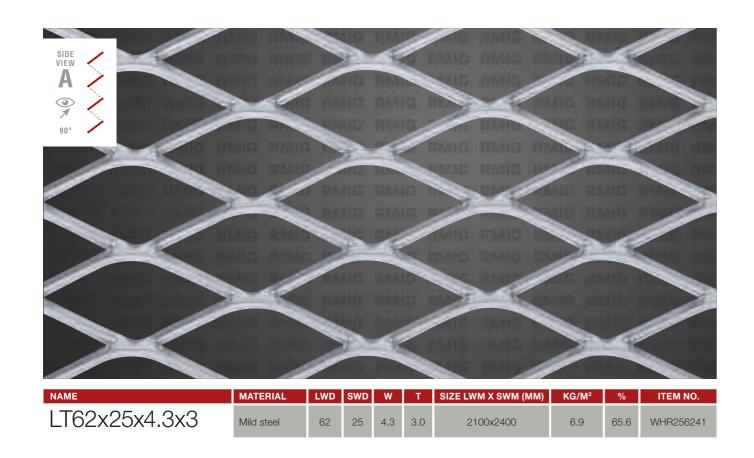


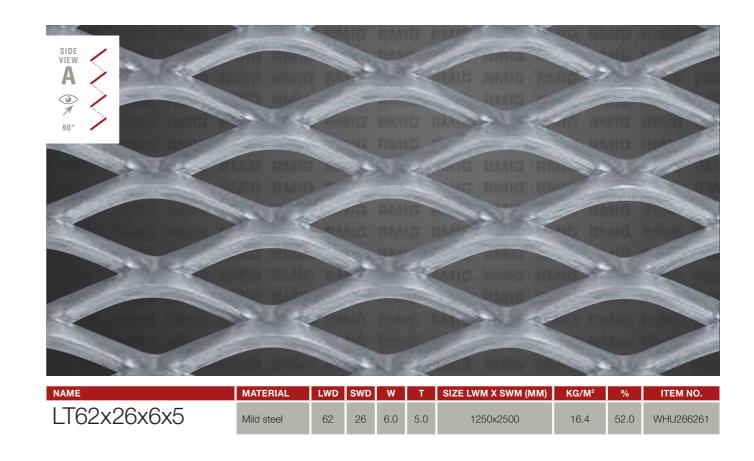




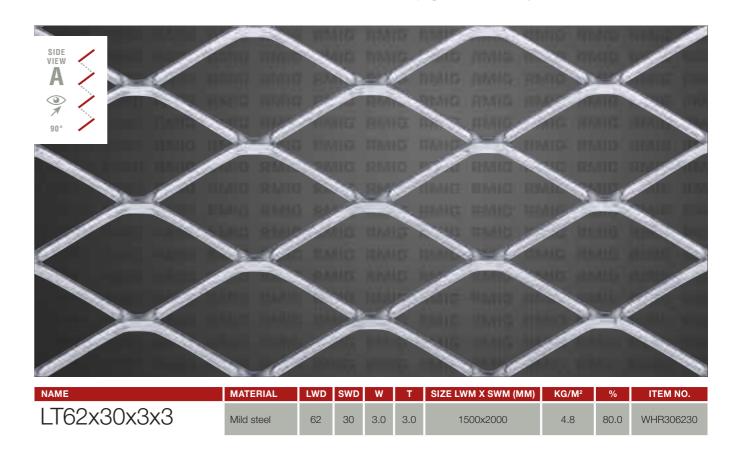


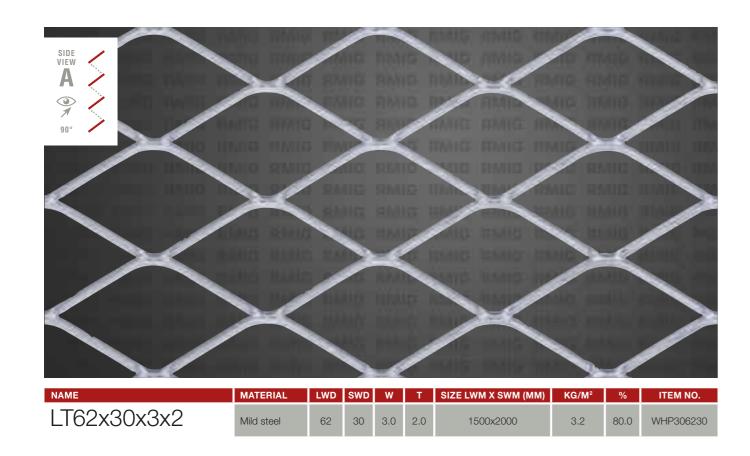




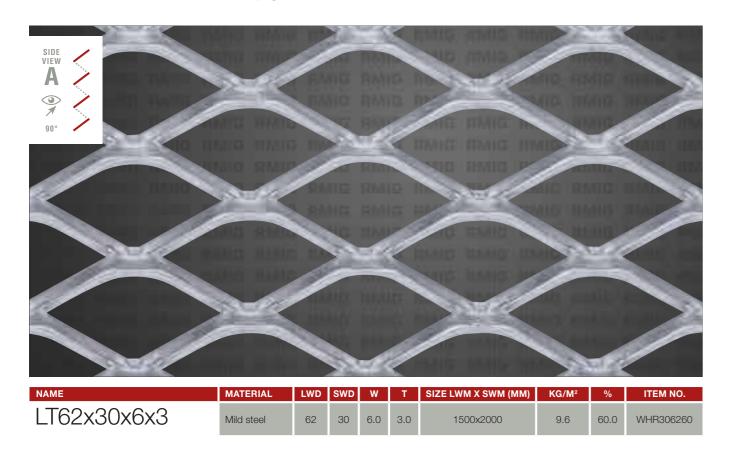


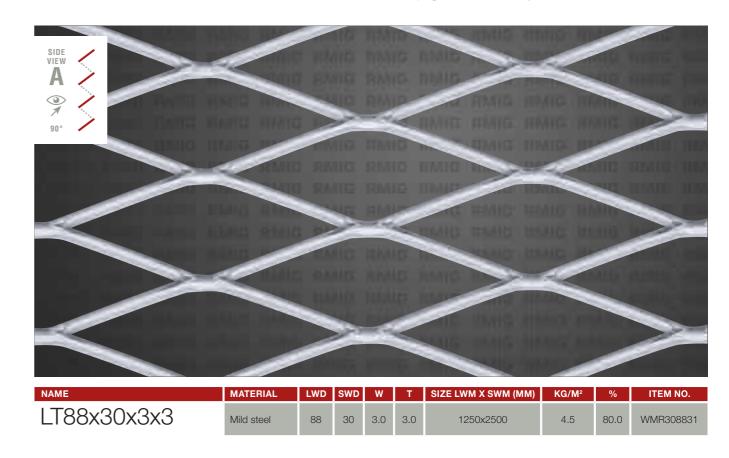


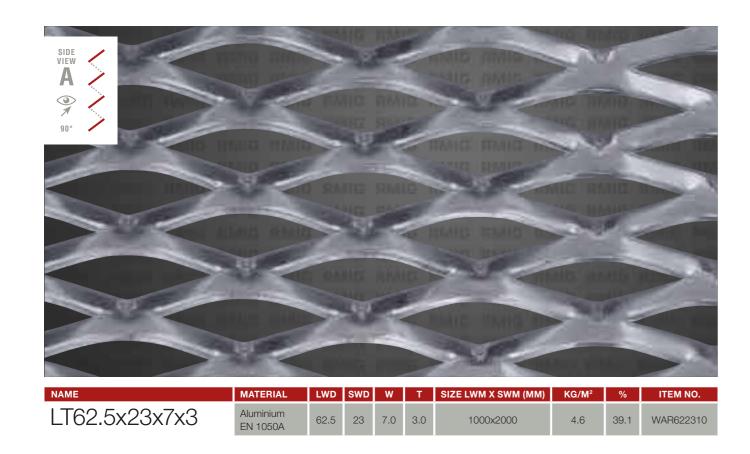


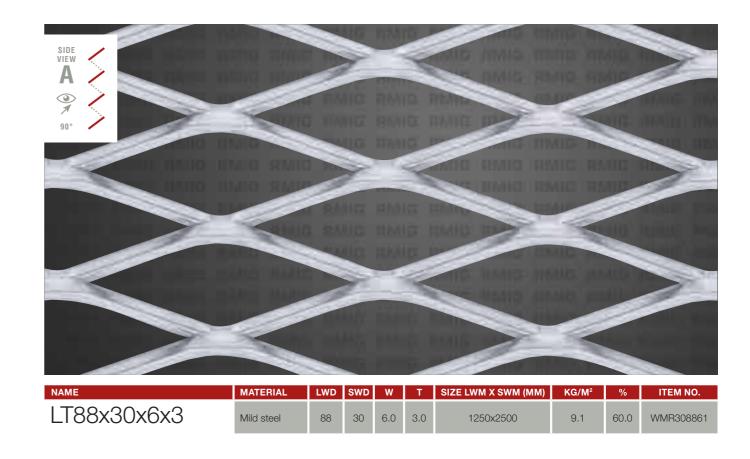


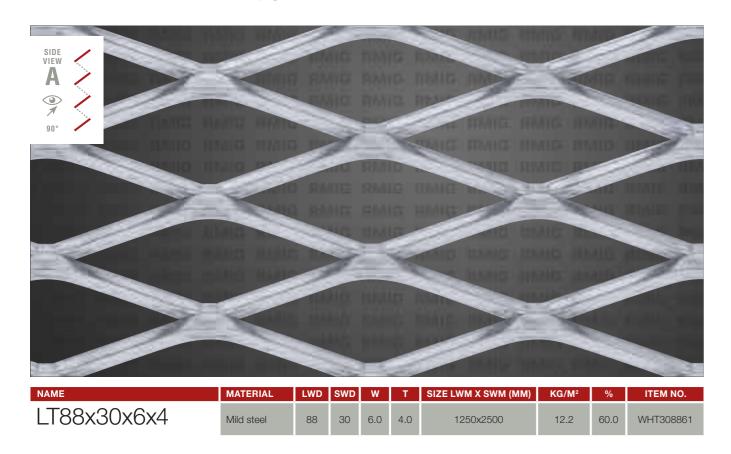


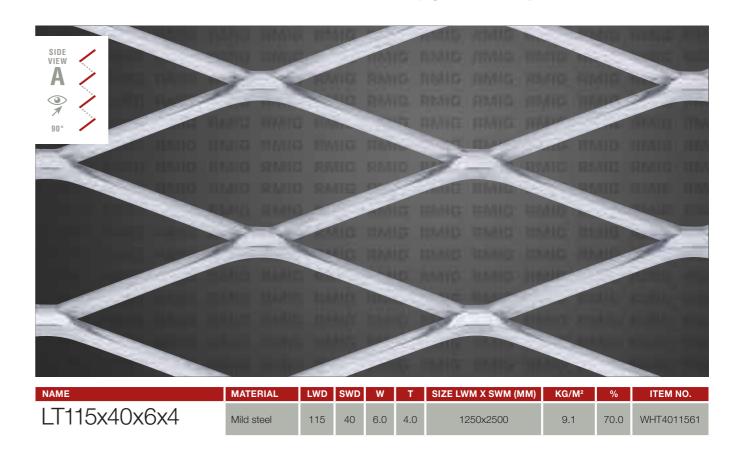


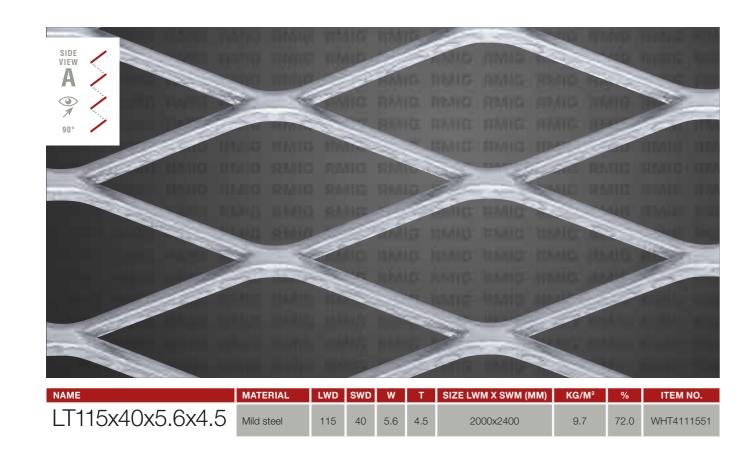








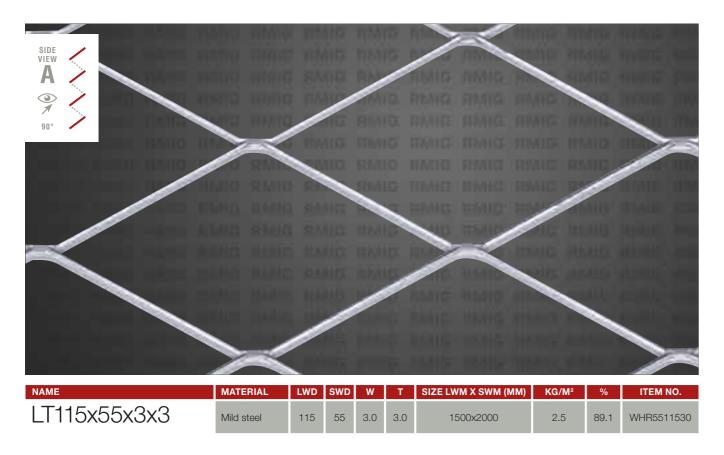






Materials and sheet dimensions on these pages are variable

See page 92 for terms, symbols and technical information









RMIG Expanded Metal

More information at www.rmig.com



Application: Facade

Pattern: Special tailor-made

(LTH200x78x24x1.5)

Material: Aluminium EN 5005

Timeless and functional facade

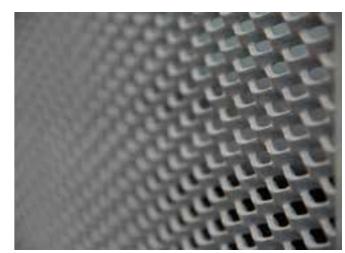
For this unique combination of day care, youth club and public recreational areas, the architects chose expanded metal as a timeless, robust and yet elegant facade material.

The surrounding area is a mix of harbour atmosphere and residential buildings, and the expanded metal blends in well. Anodised aluminium was chosen for the task, as it is light, easy to install, and requires almost no maintenance.



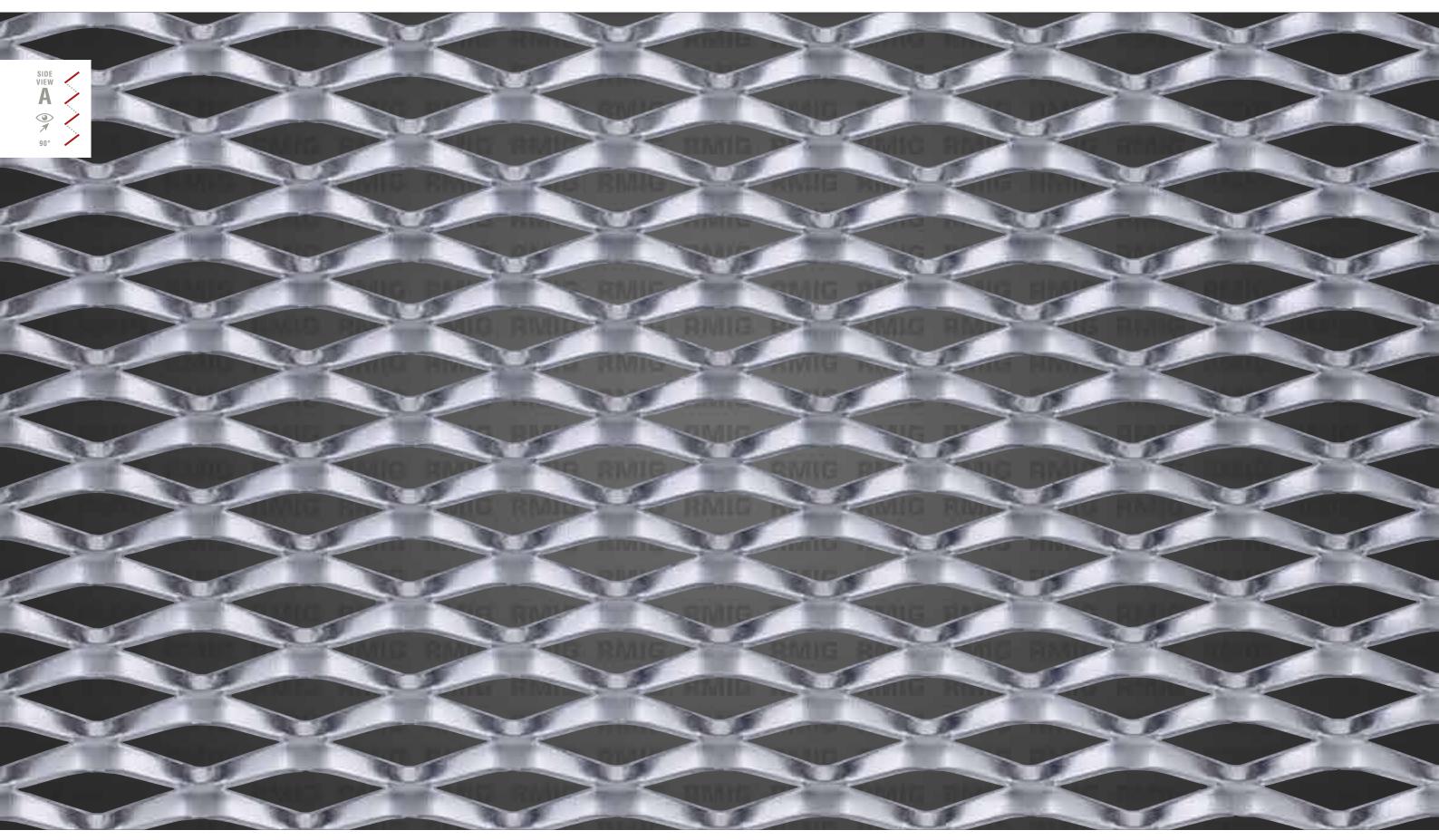




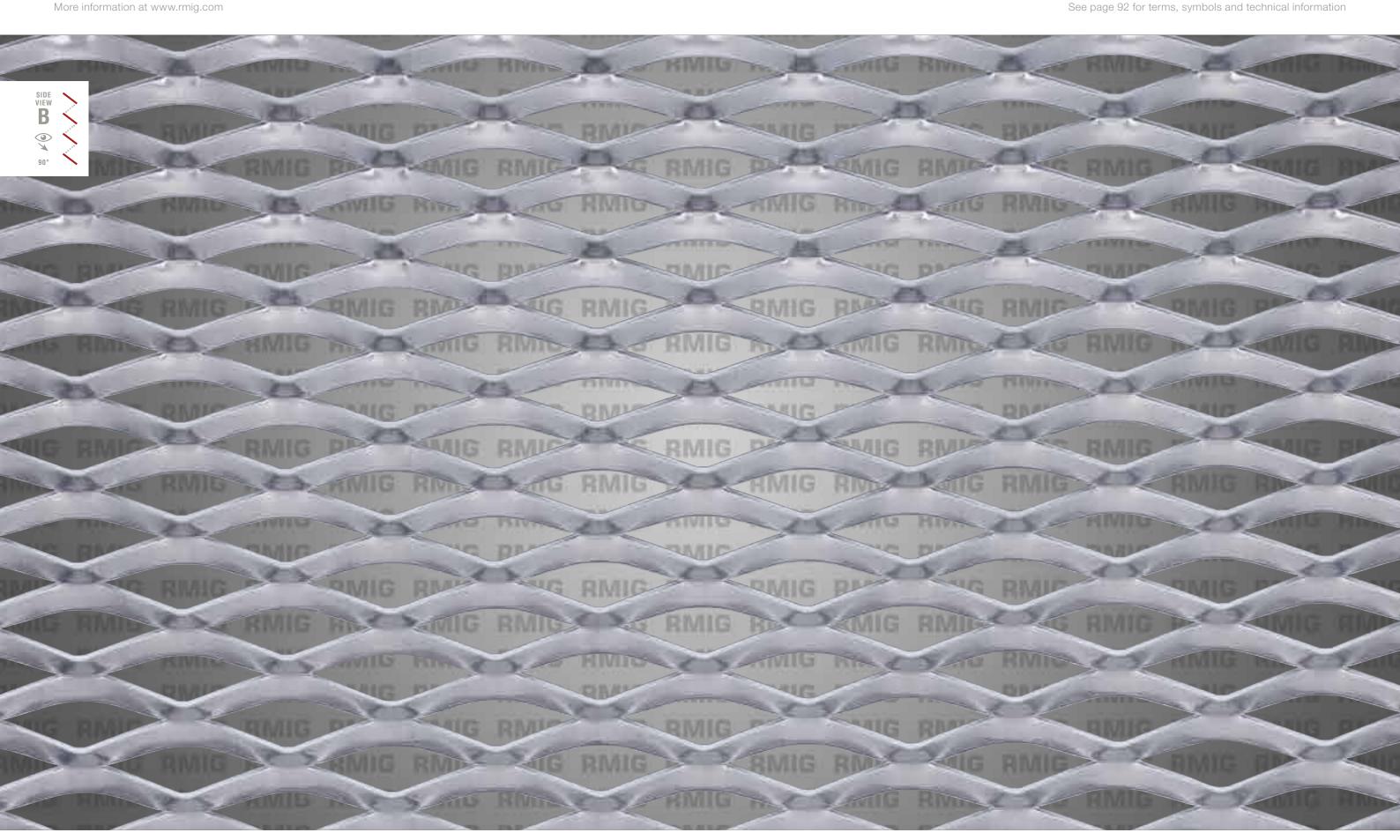


Fast delivery, long-lasting solution

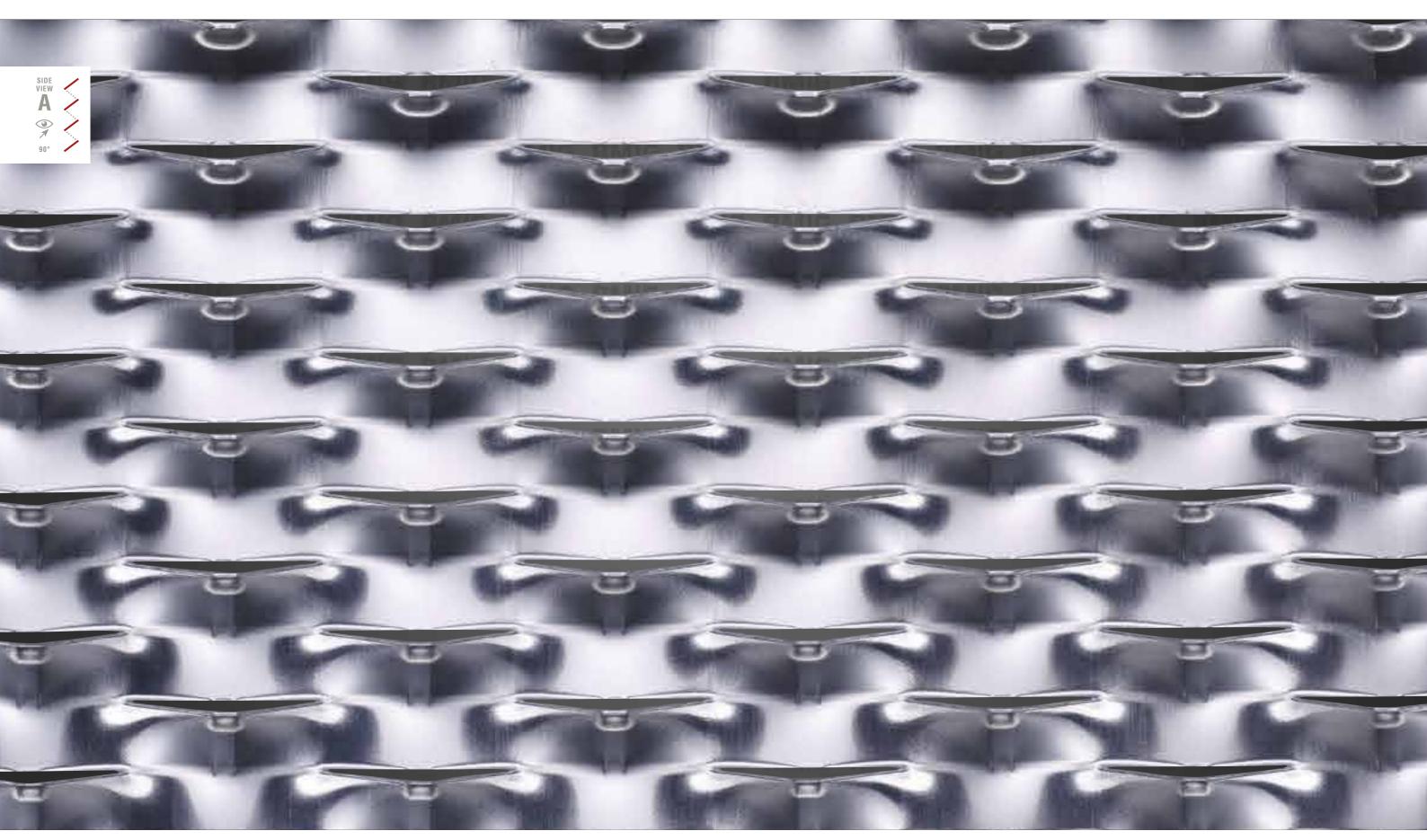
At RMIG, we offer express delivery of expanded metal from our extensive stock. The sheets can be mounted in frames for efficient shielding, as shown here in the backyard of a residential area. As above, the expanded metal panels can be mounted with the mesh pattern going in an upward or downward direction, creating various degrees of visibility. Furthermore, the steel has been hot dip galvanised to secure long-lasting, maintenance-free functionality.



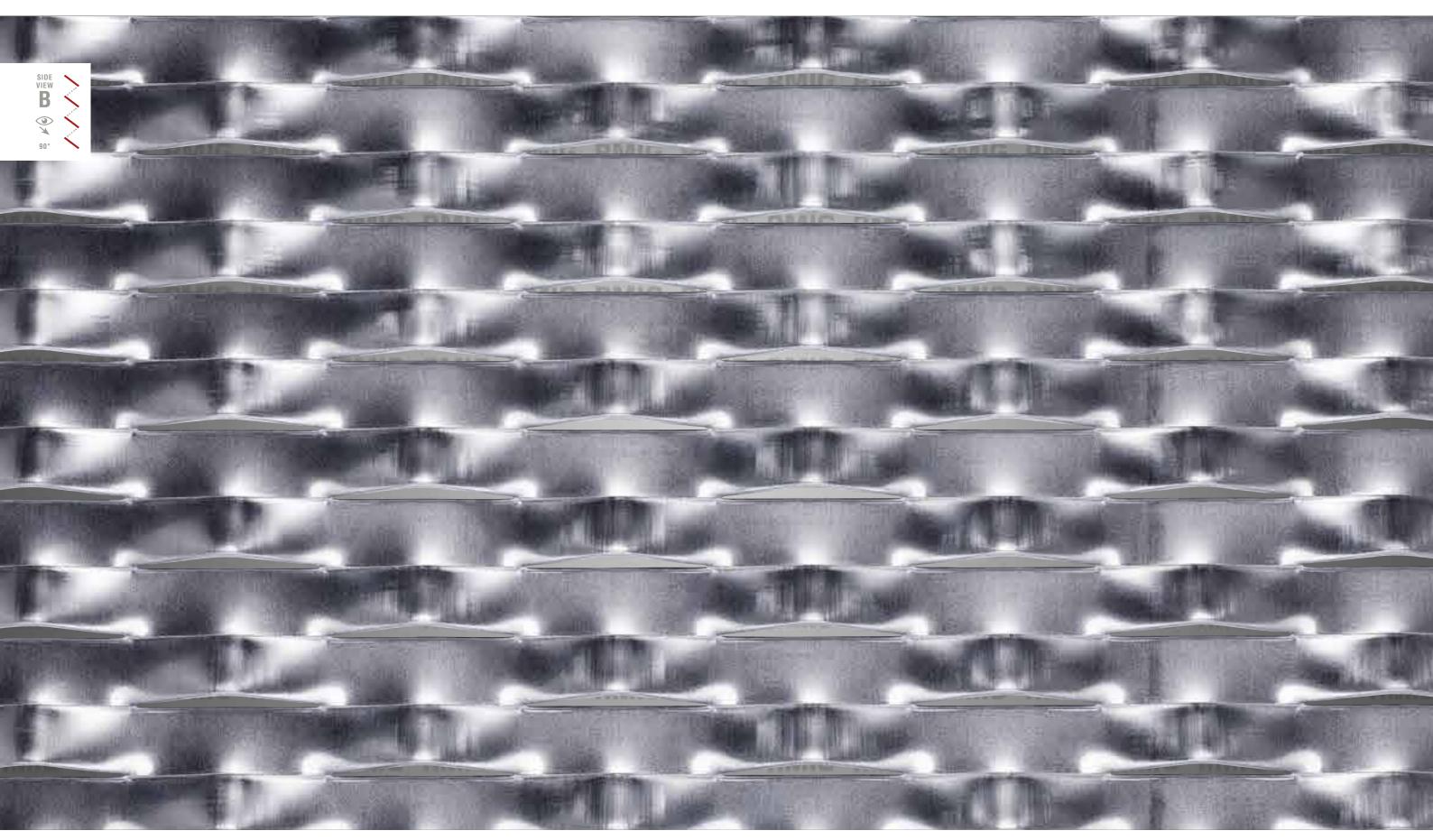
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Sydney	LT	62	27	9.0	2.0	40.4	13



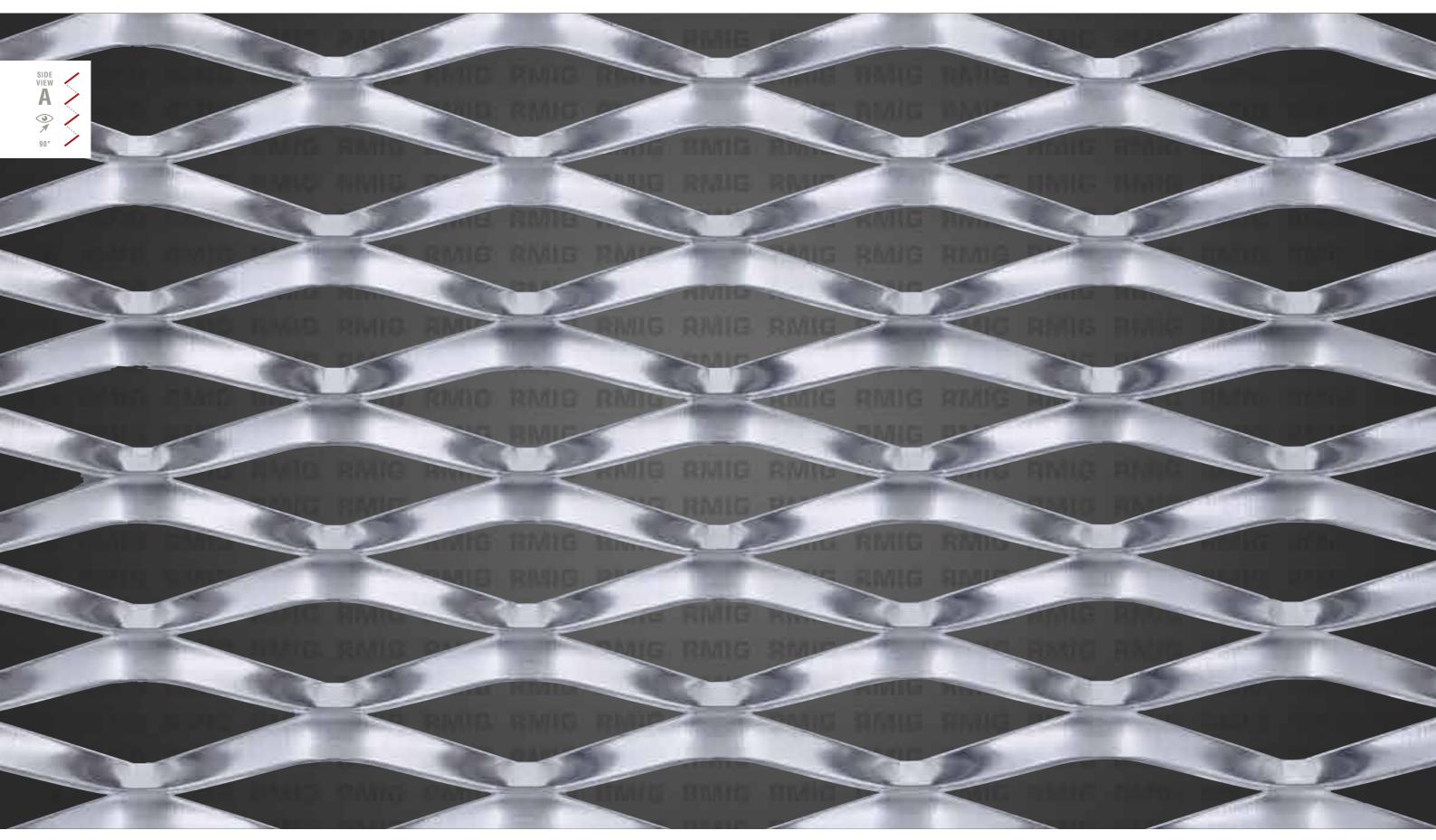
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Sydney	LT	62	27	9.0	2.0	40.4	13



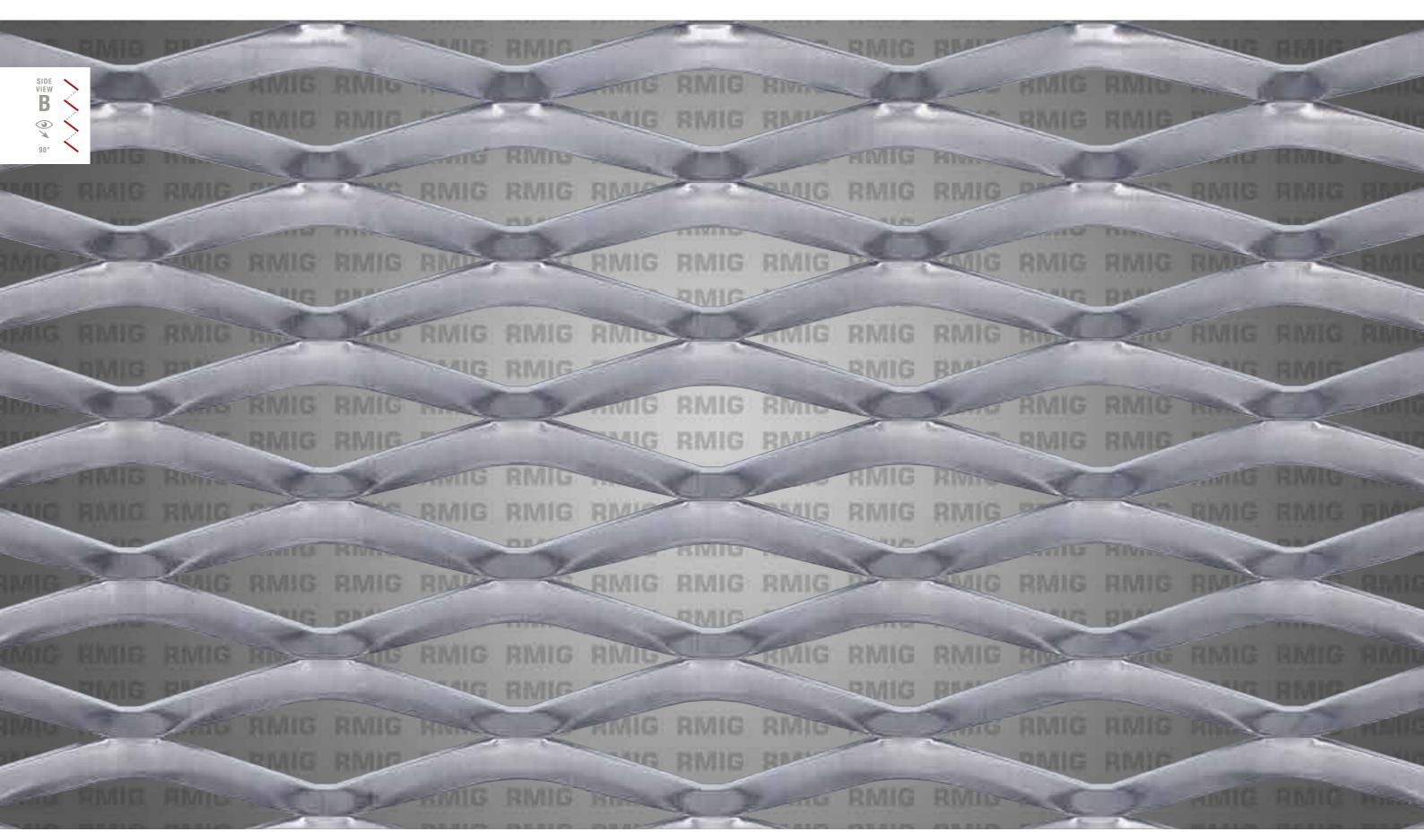
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Privacy	LT	115	40	20.0	2.0	7.0	14



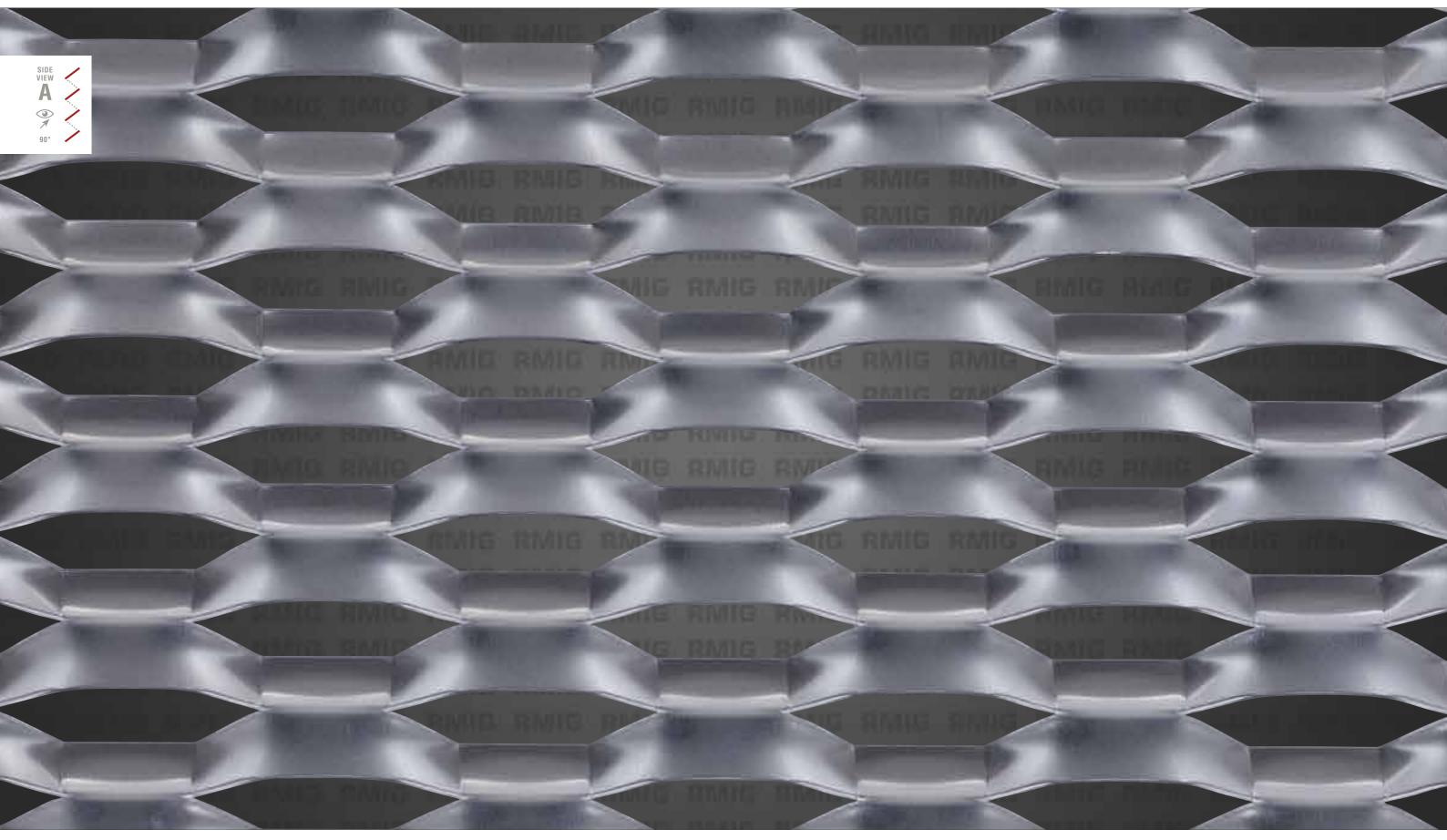
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Privacy	LT	115	40	20.0	2.0	7.0	14



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Salvador	LT	115	46	15.0	2.0	46.2	21



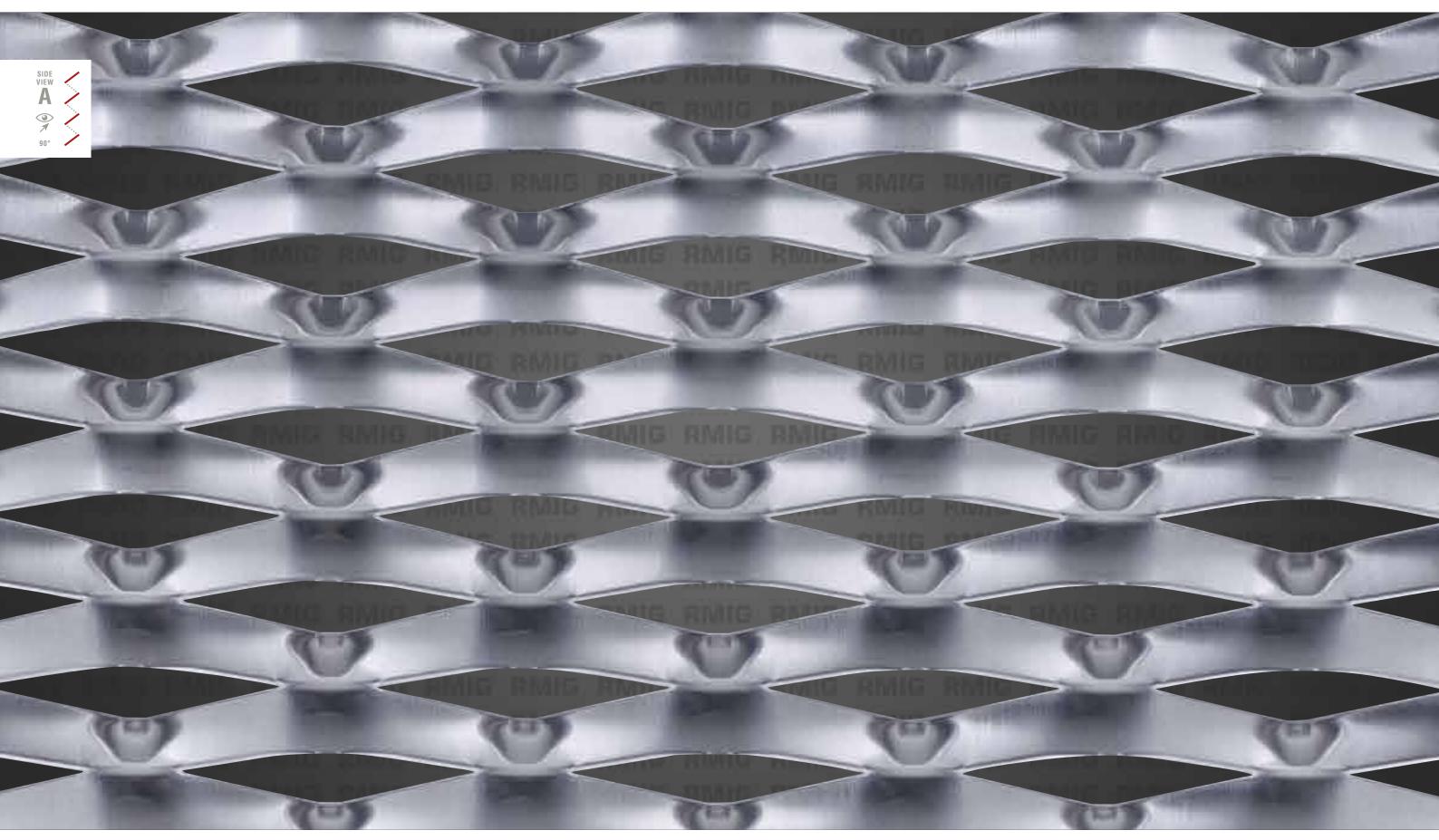
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Salvador	LT	115	46	15.0	2.0	46.2	21



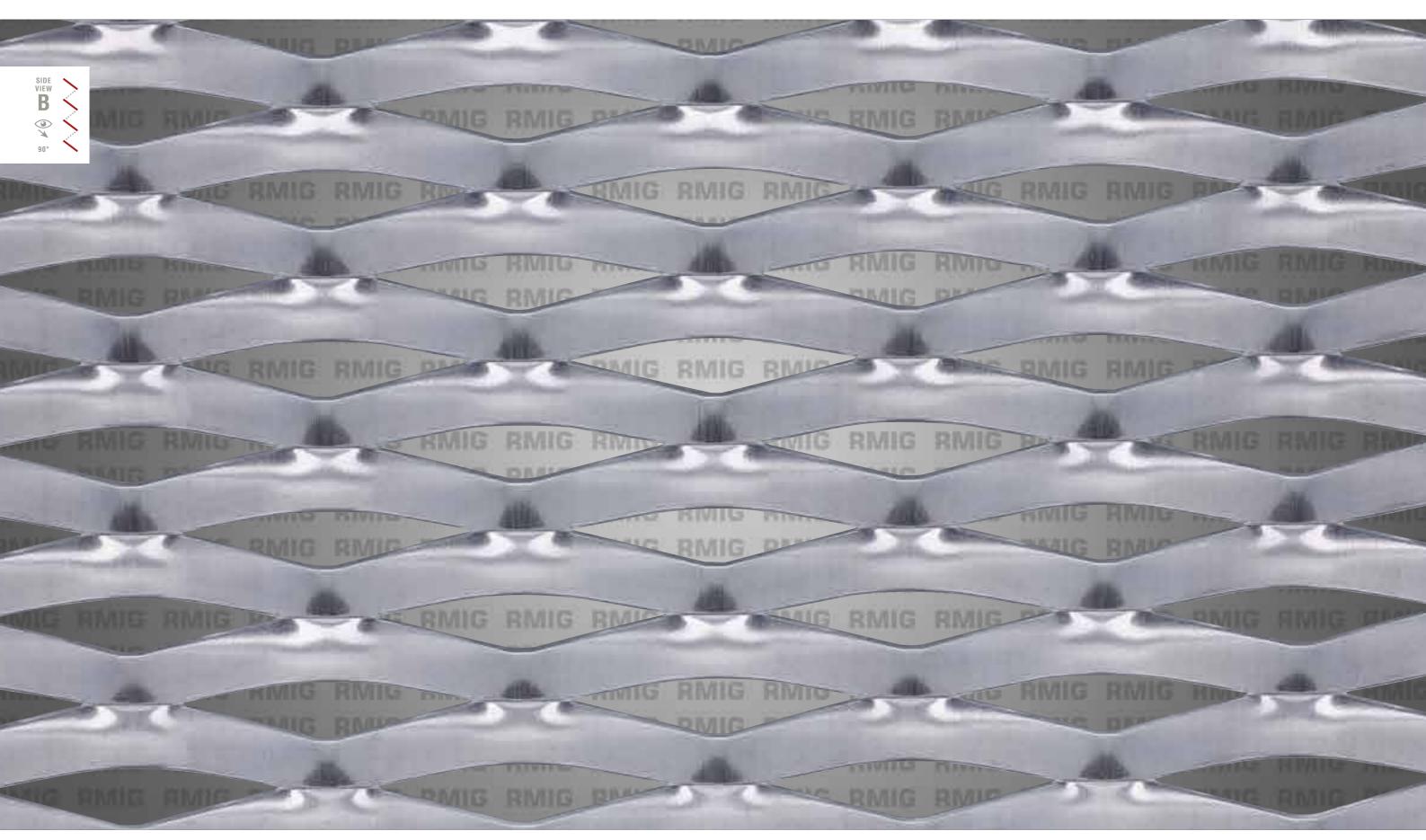
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Lugano	LTH	115	48	20.0	2.0	46.2	21



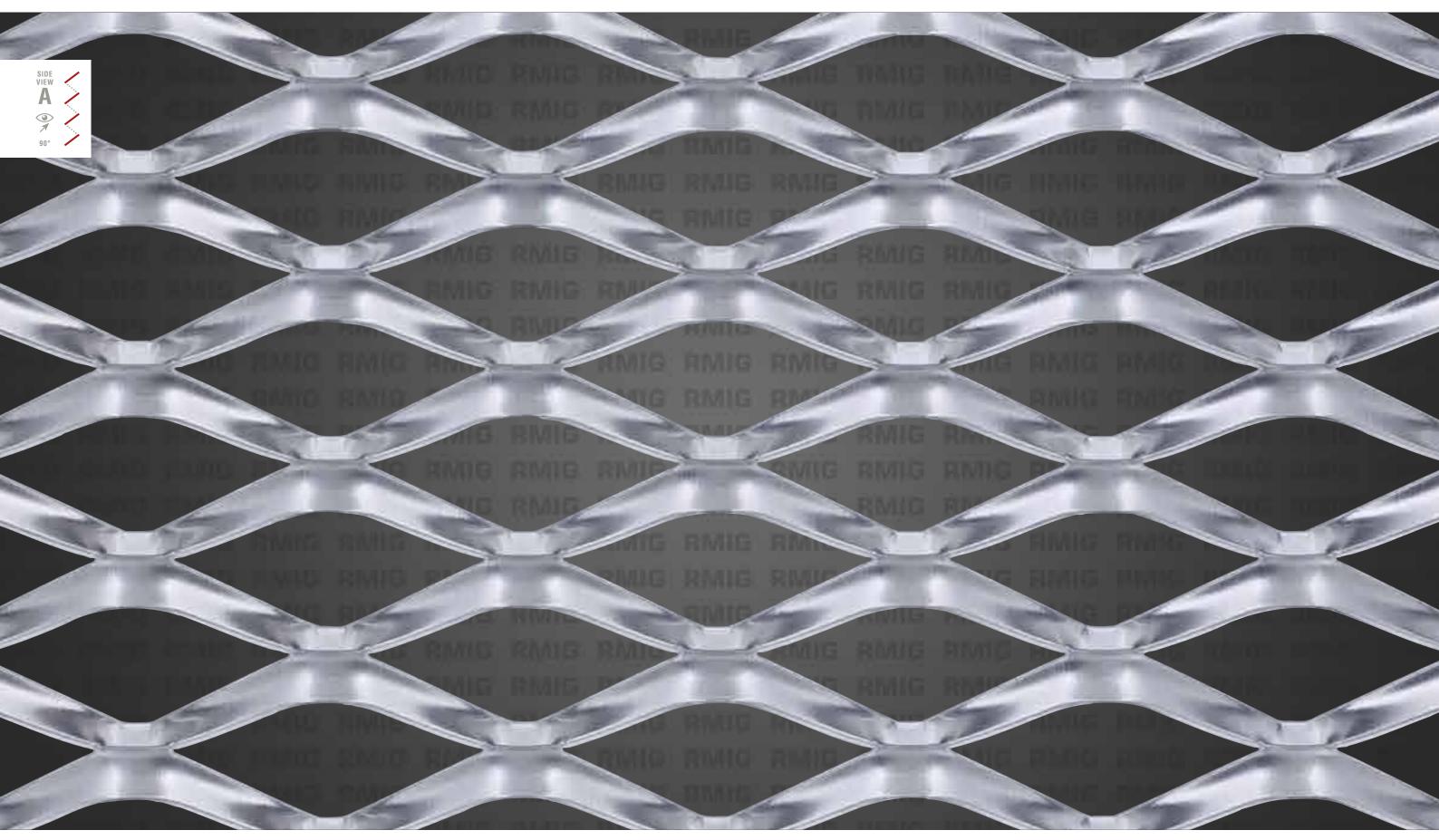
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RMIG Lugano	LTH	115	48	20.0	2.0	46.2	21



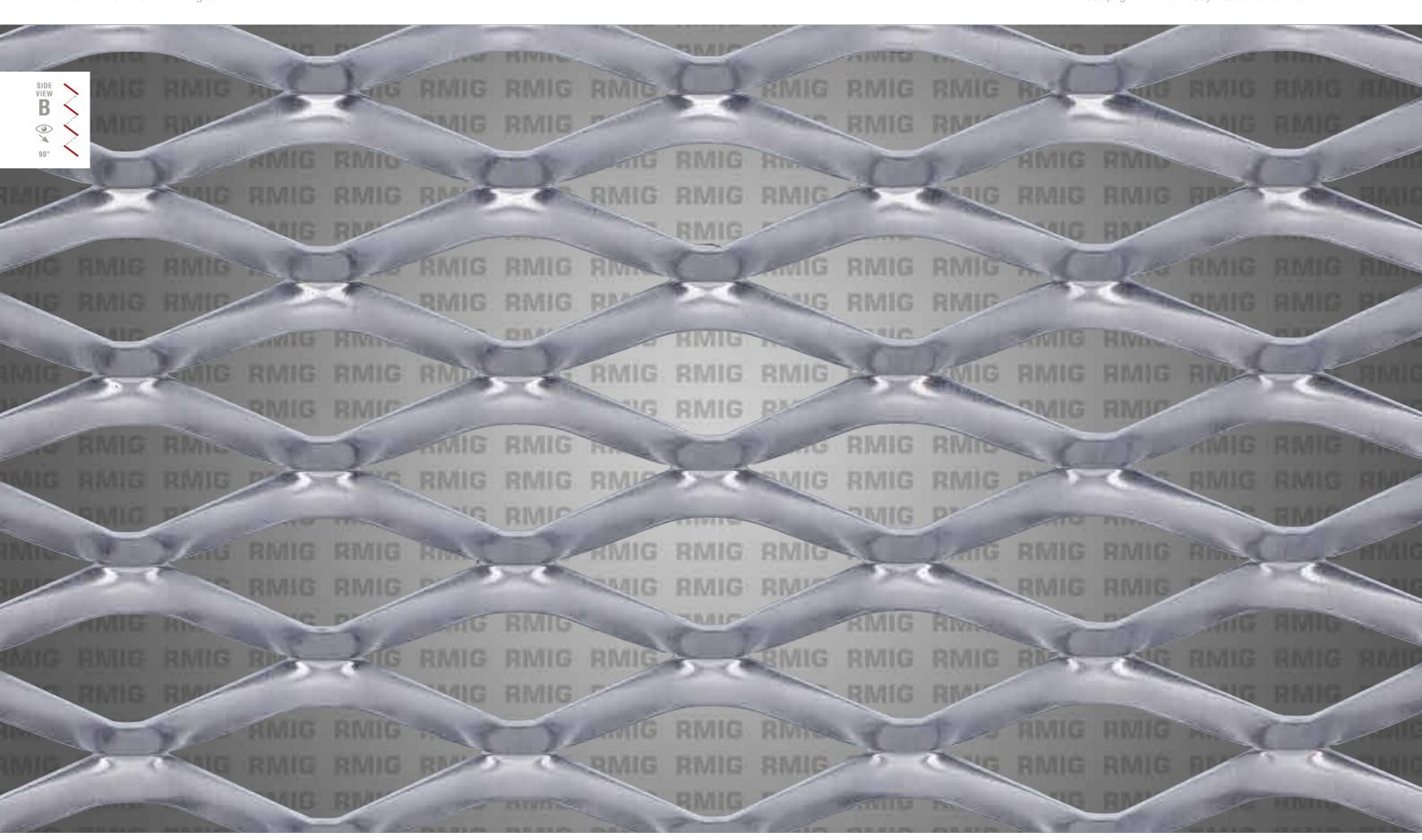
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RMIG Barcelona	LT	115	50	20.0	2.0	26.4	20



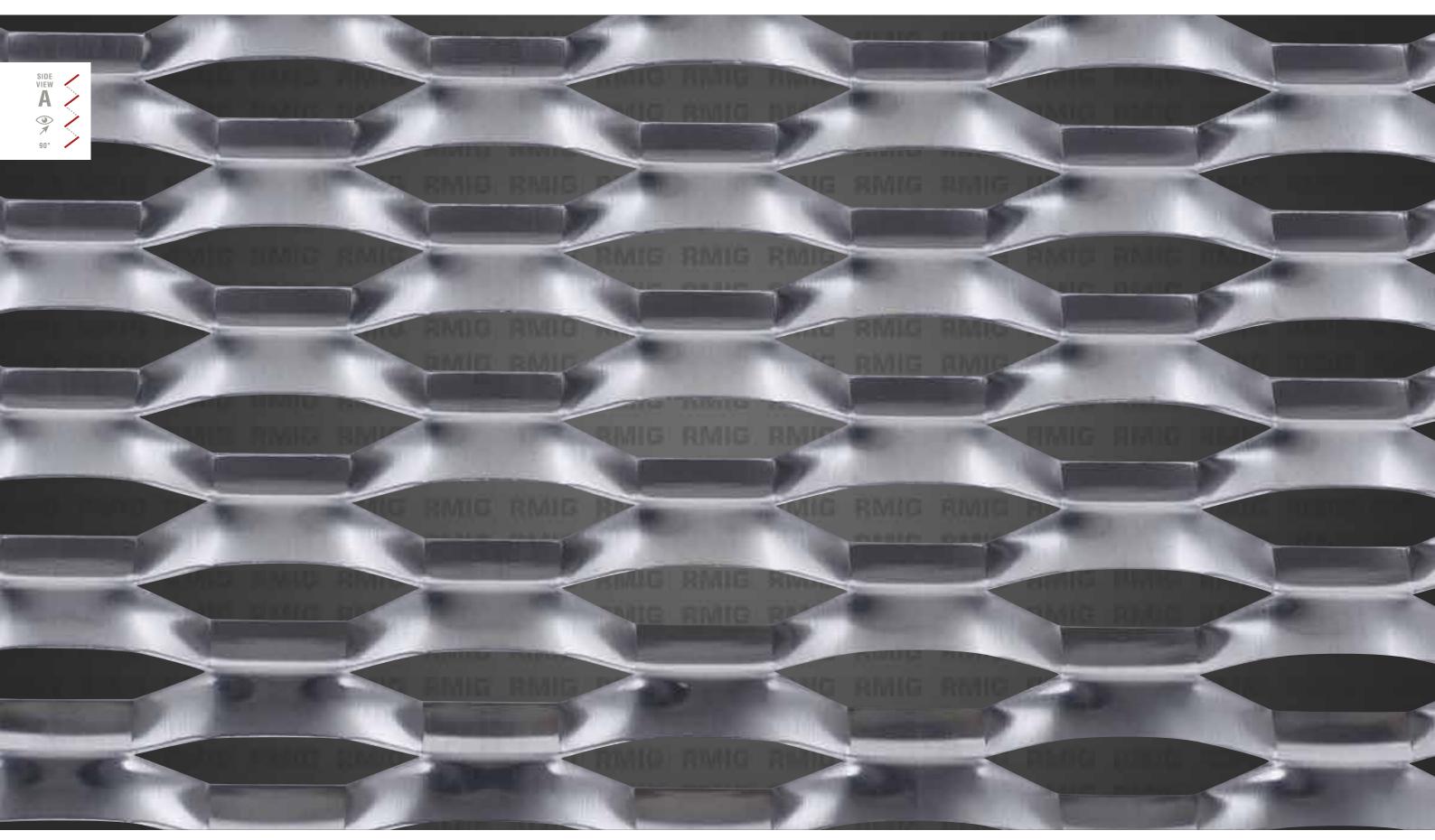
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Barcelona	LT	115	50	20.0	2.0	26.4	20



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Colmar	LT	115	57	15.0	2.0	62.7	25

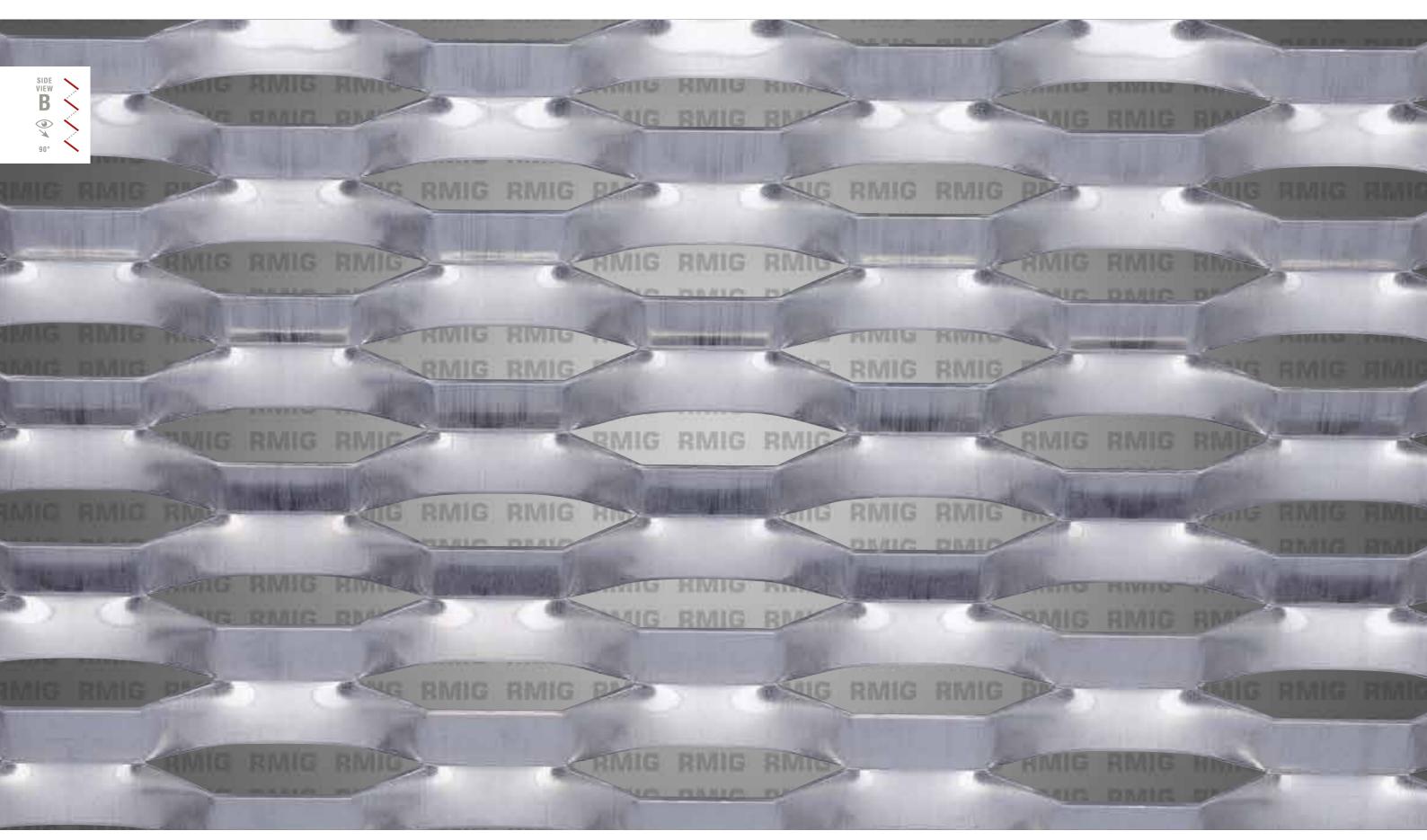


NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Colmar	LT	115	57	15.0	2.0	62.7	25

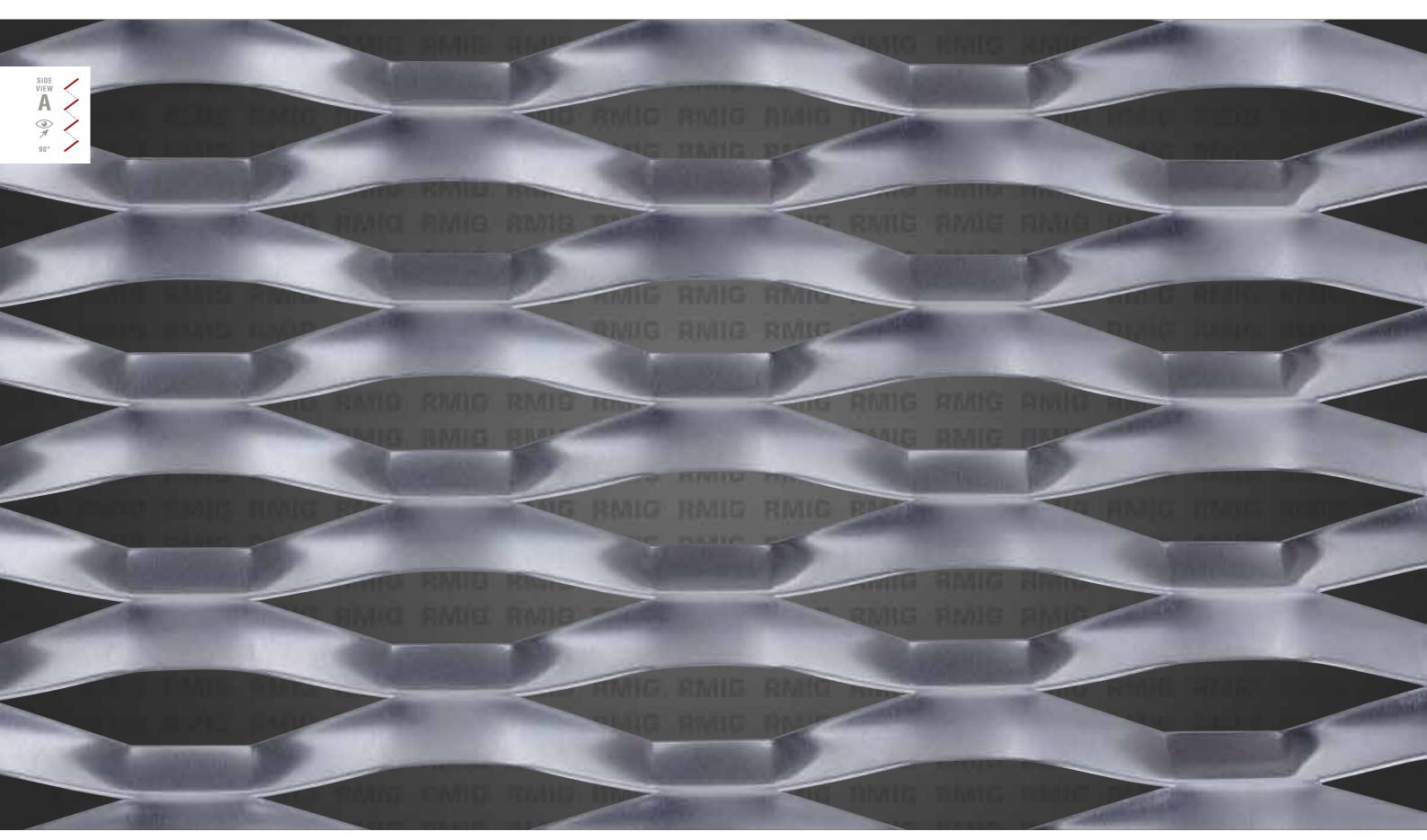


NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Lisbon	LTH	125	49	20.0	2.0	24.0	19

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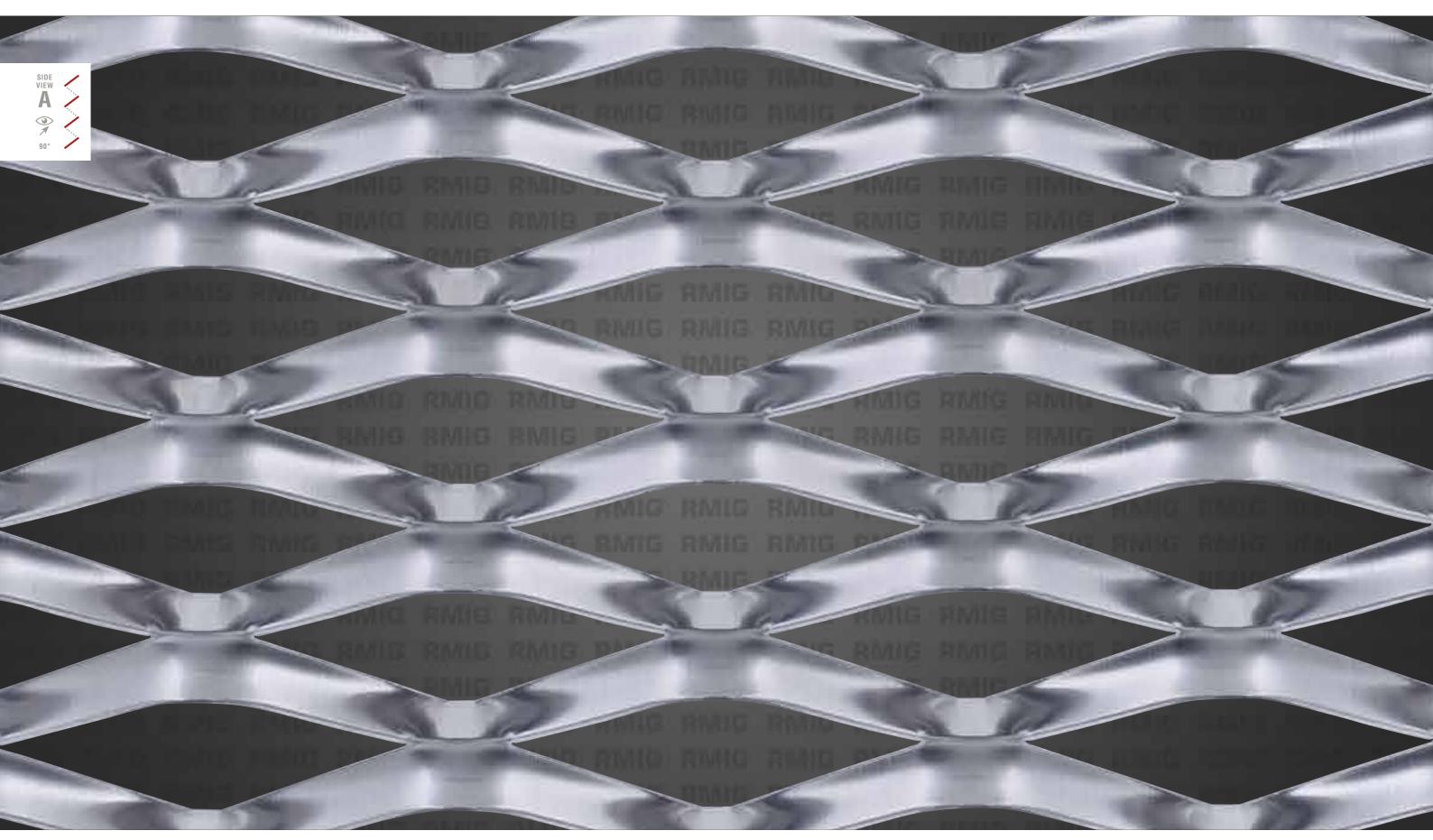
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Lisbon	LTH	125	49	20.0	2.0	24.0	19



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Toronto	LTH	150	56	20.0	2.0	51.4	29



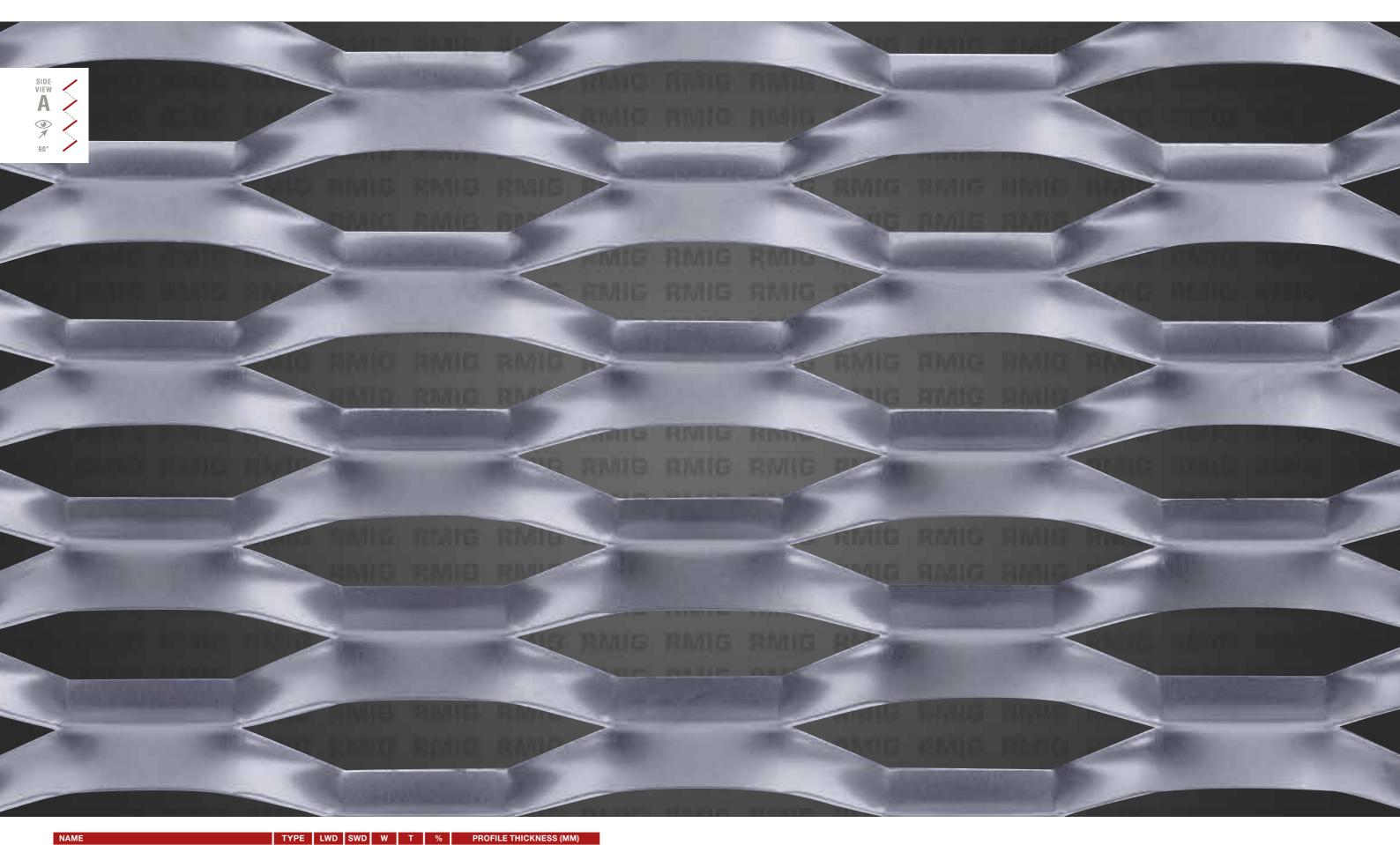
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Toronto	LTH	150	56	20.0	2.0	51.4	29



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Havana	LT	150	64	20.0	2.0	51.4	29



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Havana	LT	150	64	20.0	2.0	51.4	29

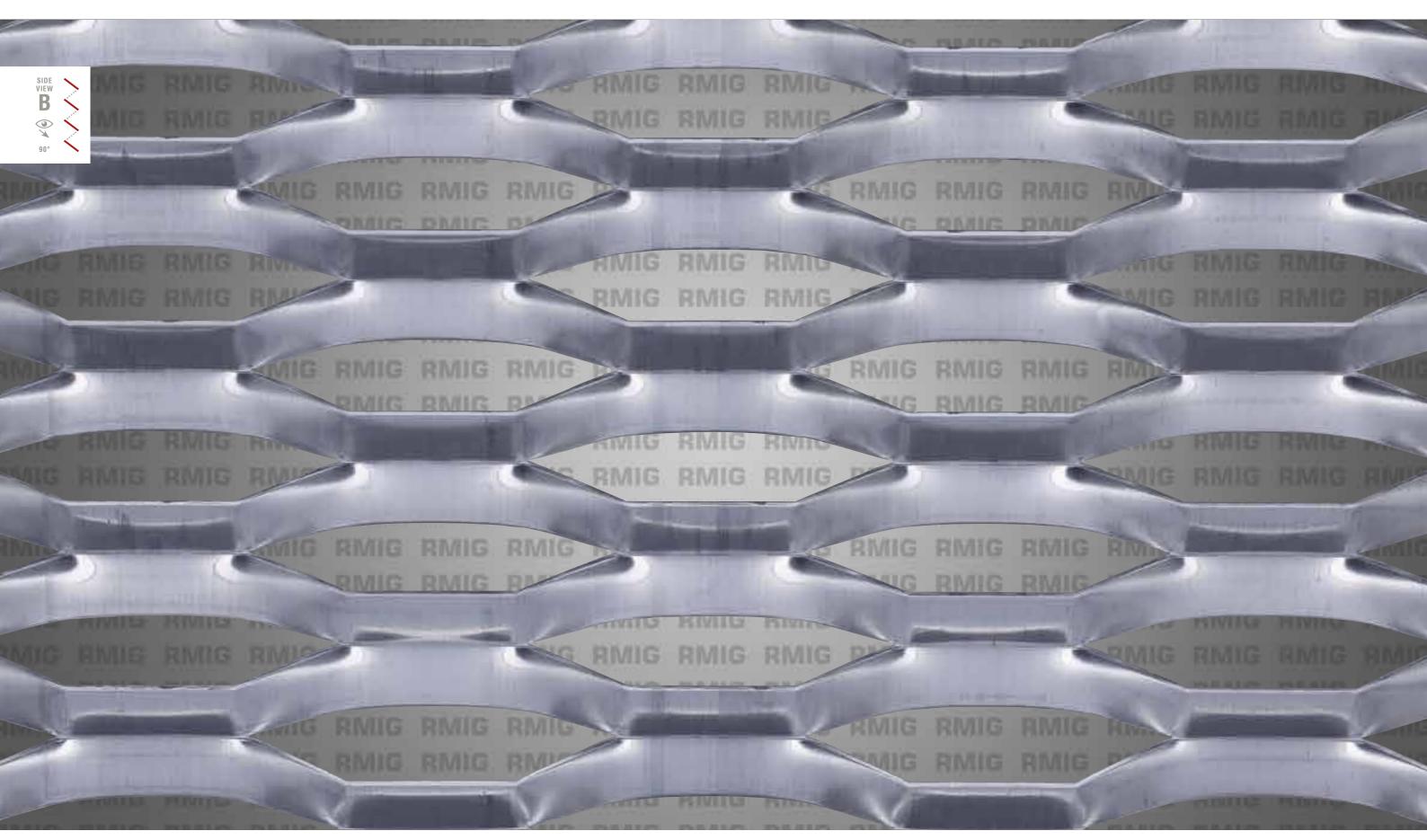


165 55 20.0 2.0 37.0

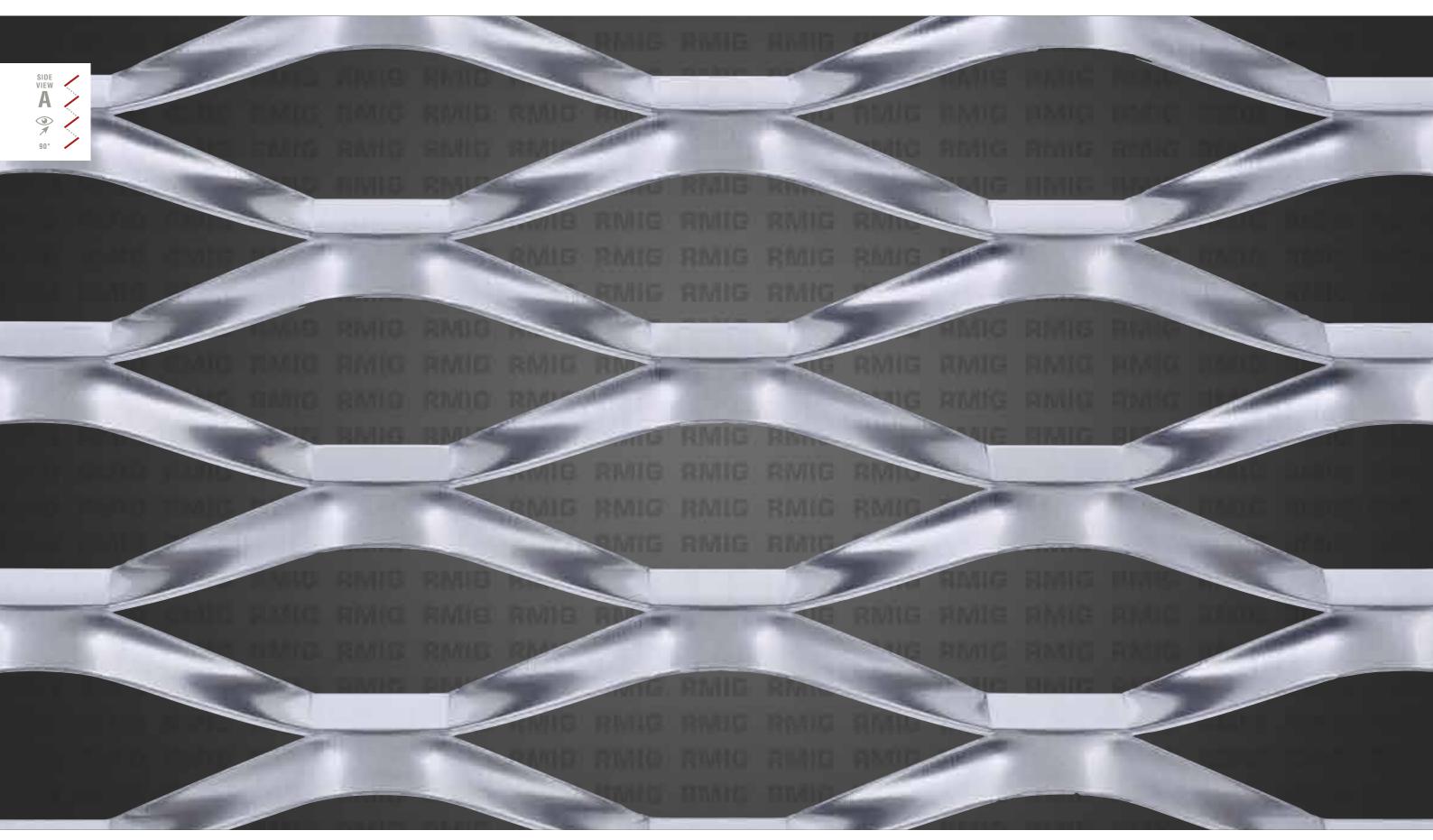
LTH

RMIG Palermo

See page 92 for terms, symbols and technical information

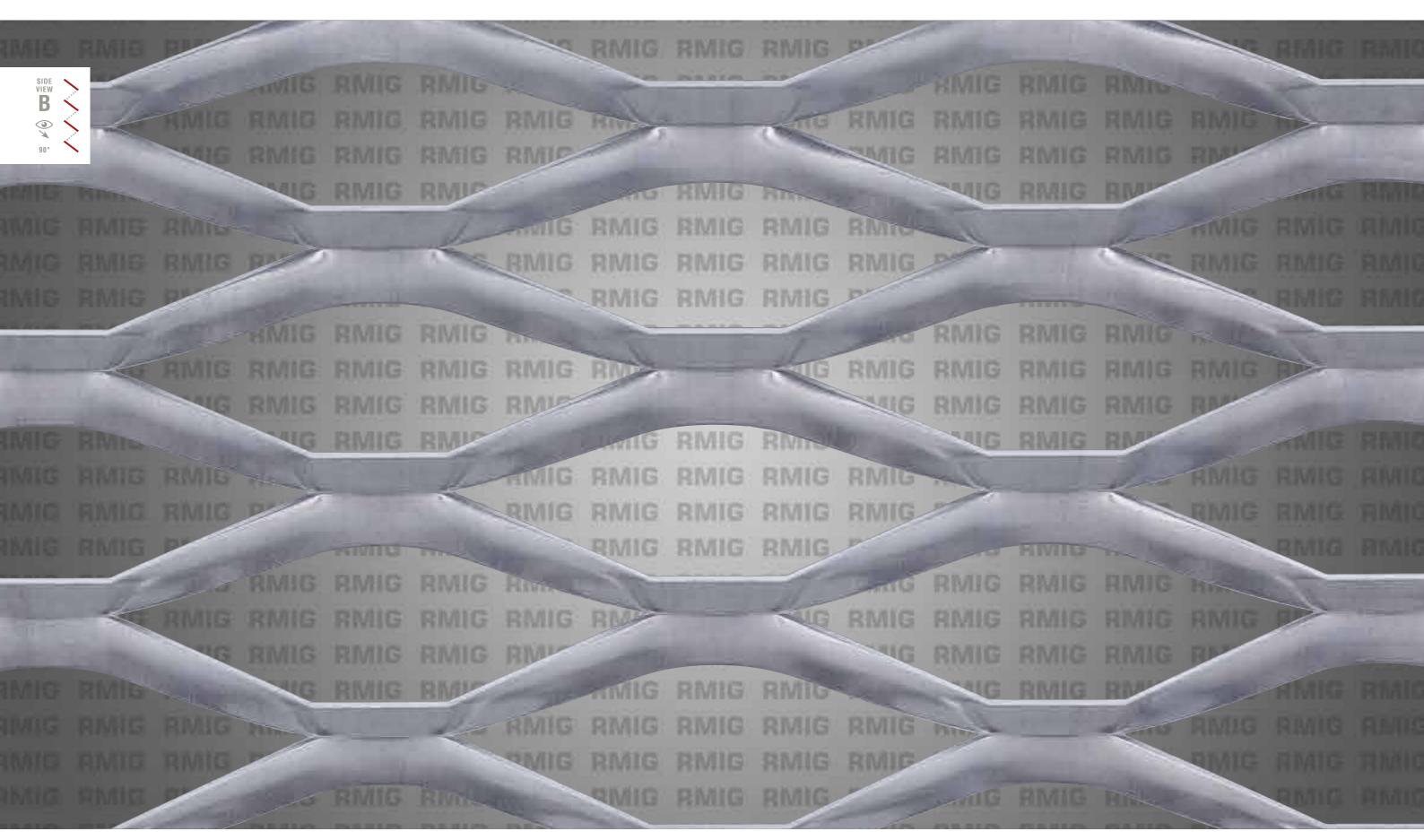


NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Palermo	LTH	165	55	20.0	2.0	37.0	24

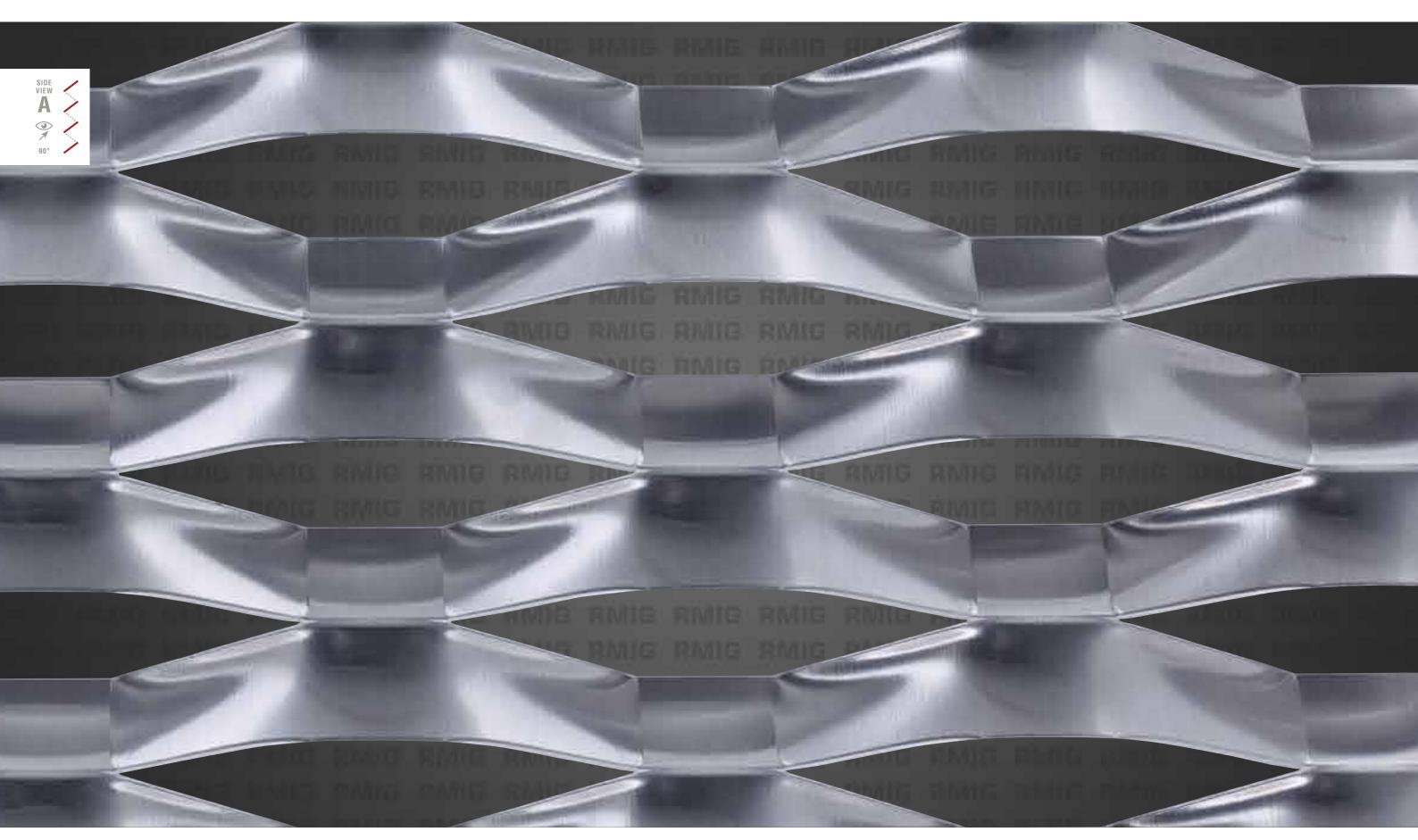


NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Cambridge	LTH	200	72	20.0	2.0	60.5	32

See page 92 for terms, symbols and technical information



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Cambridge	LTH	200	72	20.0	2.0	60.5	32

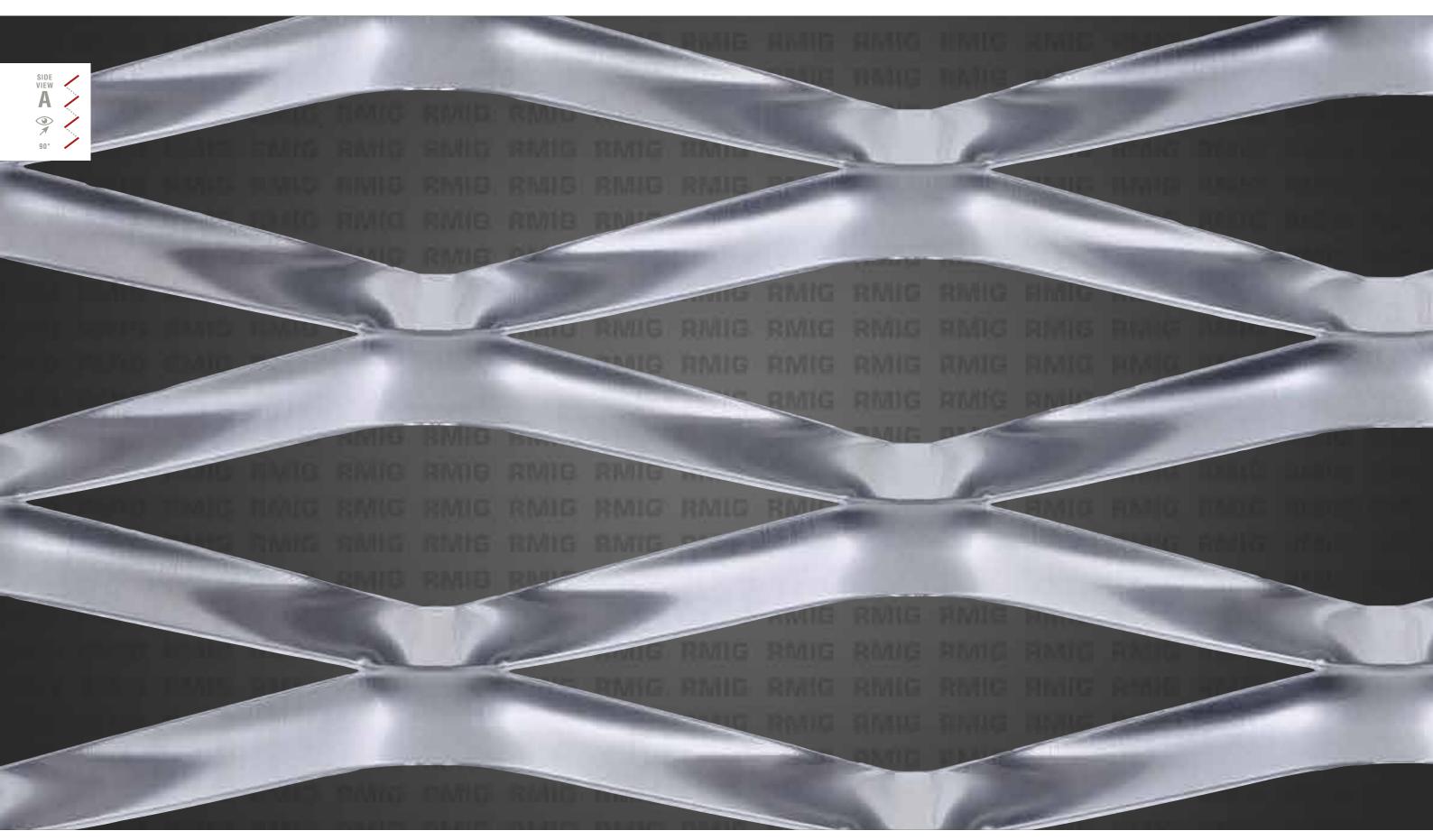


NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Oxford	LTH	200	88	35.0	2.0	28.6	34

See page 92 for terms, symbols and technical information



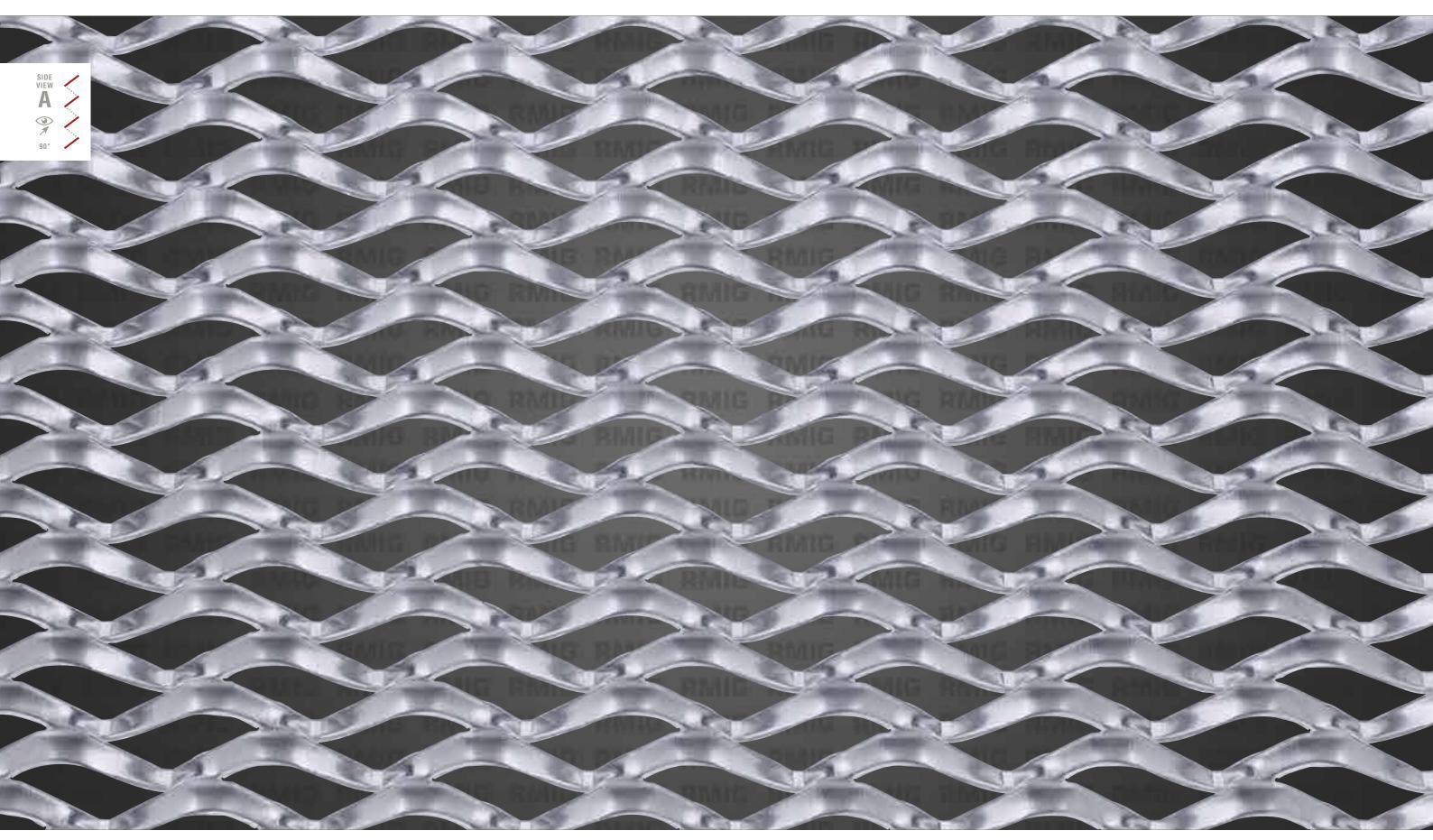
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Oxford	LTH	200	88	35.0	2.0	28.6	34



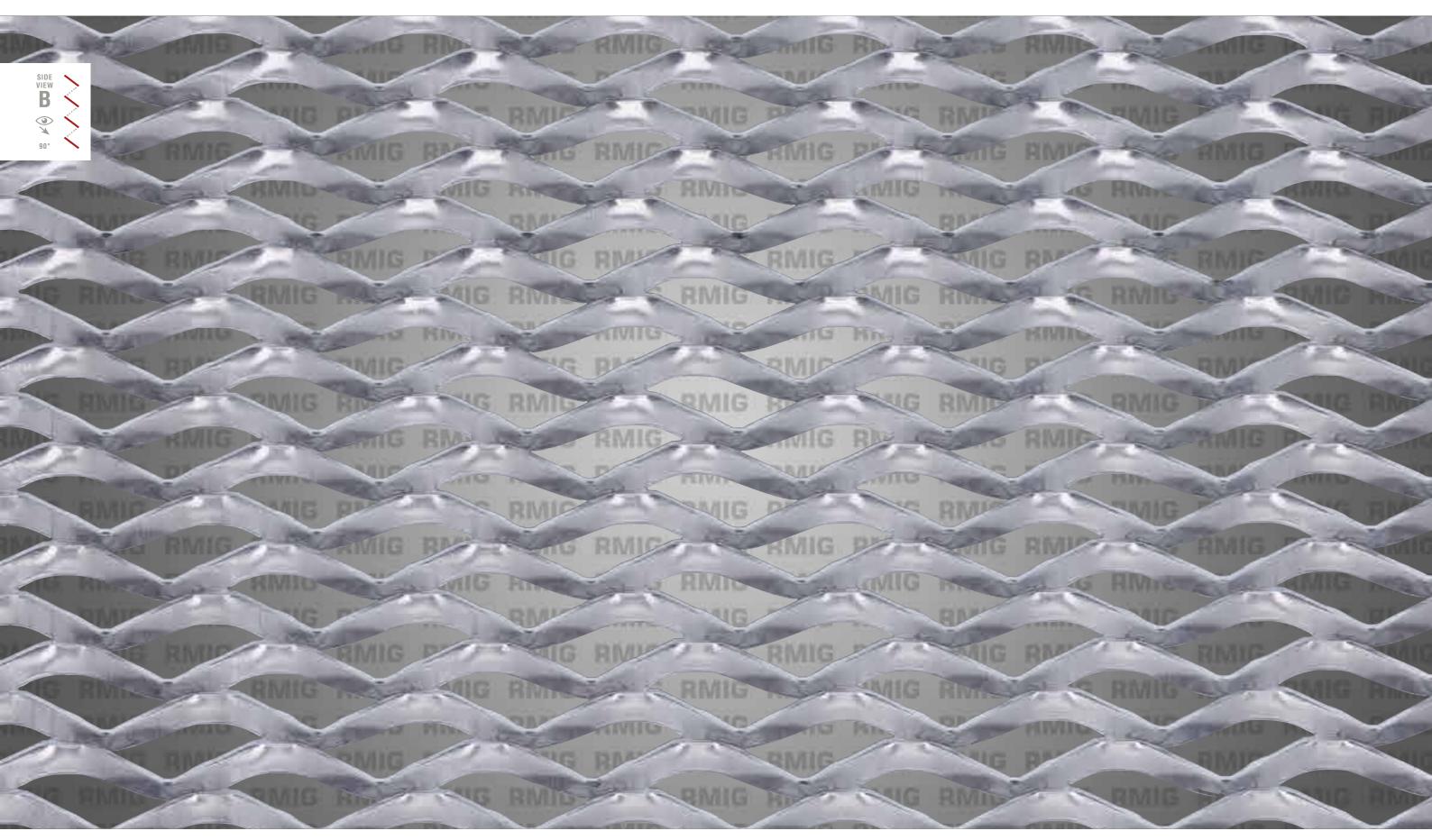
NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Tokyo	LT	280	98	30.0	2.0	54.6	44



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Tokyo	LT	280	98	30.0	2.0	54.6	44



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Wave62	LT	62	29	9.5	2.0	42.5	14



NAME	TYPE	LWD	SWD	W	T	%	PROFILE THICKNESS (MM)
RMIG Wave62	LT	62	29	9.5	2.0	42.5	14

TECHNICAL INFORMATION

Terms and symbols

On the following pages, you will find information on the terms and symbols used in this catalogue. There are also illustrations and further details of the various processes and specifications used when manufacturing expanded metal.

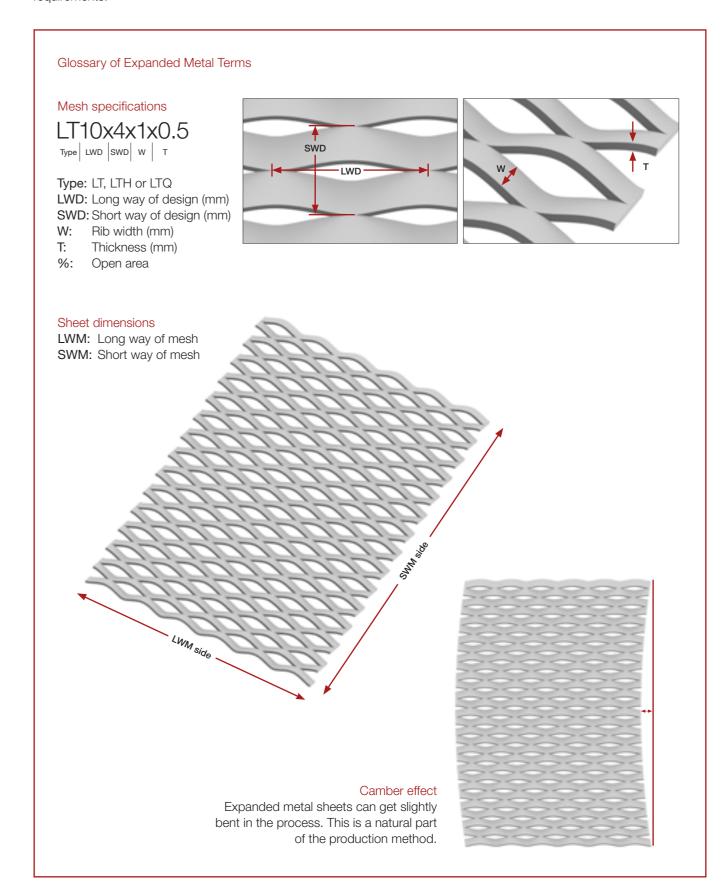
The expansion process

As shown in the illustration below, the expansion of the metal takes place in one, efficient production process. Expanded metal is not assembled or welded, and no metal is lost in the process.

Expansion process 5 6 Key to symbols EXM view from the front side EXM view from the back side Maximum opening. Bottom up view Maximum opening. Top down view Side view B View at 90° 90° Side view Side view B

Specifications/tolerance

The tolerance of expanded metal sheets can be influenced by several parameters, such as the mesh, size and format of the sheets. Please do not hesitate to contact our experienced Sales Team regarding your individual tolerance requirements.



TECHNICAL INFORMATION

Modular usage and combinations

Due to the production process, expanded metal sheets have varying mesh trimmings along the edges. This is important to take into consideration when, for instance, sheets are used in modules and are combined to create a larger surface than the single sheet can provide. It is necessary to allow for a

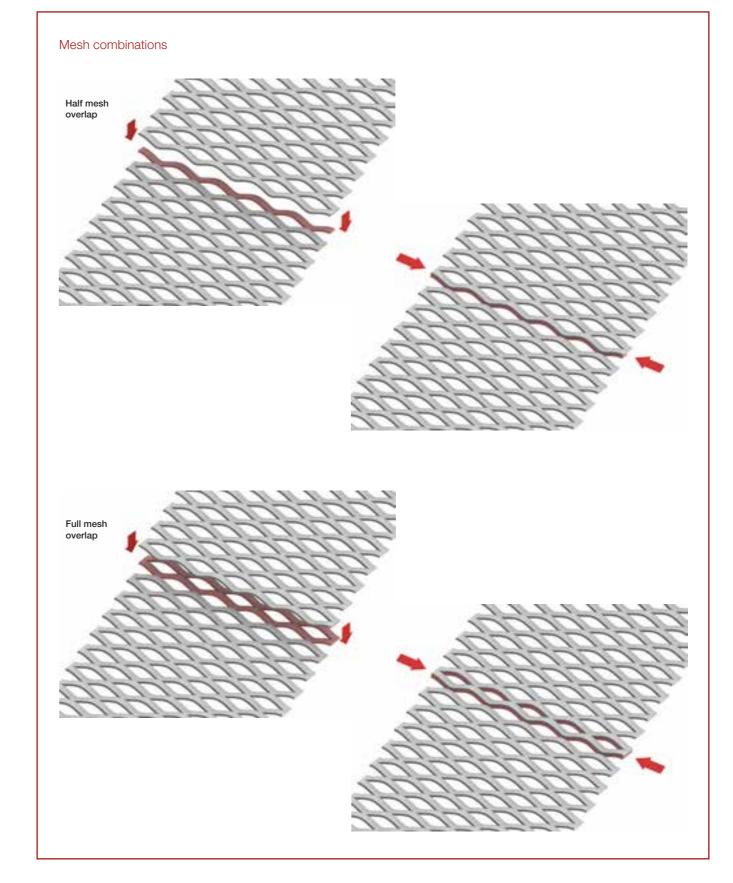
degree of variation and tolerance in order to make sheets meet and fit. Notice, too, the different strand widths that can occur on trimmed and untrimmed sides of the sheets. If in doubt, please contact our product specialists regarding your specific applications.

Mesh trimmings Half mesh left side right side Mesh parallelism Profile thickness

How to make ends meet perfectly

With RMIG Expanded Metal, it is easy to create perfect joints between the sheets. You can choose half mesh overlap or full mesh overlap according to your requirements and the sheets you have at your disposal. Do not hesitate to ask our sales personnel about the specifics.

RMIG can assist with a number of secondary operations and surface treatments that can help you save time and reduce costs. Contact us for additional information on bending, welding, hot dip galvanising, painting or anodising.



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TECHNICAL INFORMATION

Closed or open edges

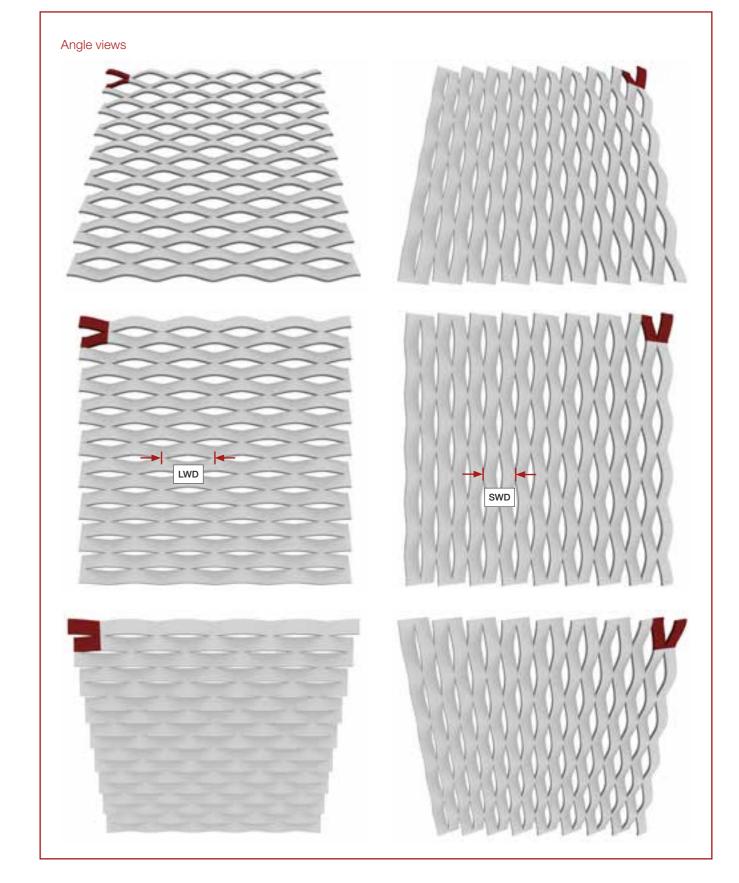
Depending on size and dimensions, the meshes along the edge can be closed or open. It is also possible to have a combination of open and closed edges. Please note though, that the sheet format and tolerance can influence the mesh edges. If in doubt, please do not hesitate to contact our experienced Sales Team regarding your individual requirements.

Edges Length with open meshes both sides All sides open meshes Length with closed meshes All sides closed meshes

Same sheet, different expressions

Expanded metal is inspiring to work with as it provides various design opportunities. These illustrations all show the same sheet, seen from different angles. To guide you, the red colour marks the same spot.

Notice how the see-through visibility changes according to the viewing angle. The mesh appears open or closed which allows the designer to tailor the expression for different effects with the same material.



RMIG Expanded Metal More information at www.rmig.com



Application: Sun screens

Pattern: Special tailor-made

(LT200x80x24x2 and LT115x52x24x2)

Aluminium EN 1050 Material:

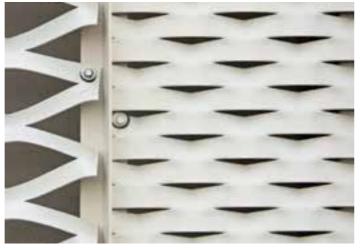
Stylish and functional sun screens

1.600 m² of 2.0 mm expanded aluminium have been used to create decorative and versatile sun screens for this educational institution. The aluminium was powder coated before installation to make the sun screens durable and virtually maintenance-free.

The expanded metal panels were mounted approximately two metres away from the building, creating a small passage that allows for window cleaning and building maintenance.

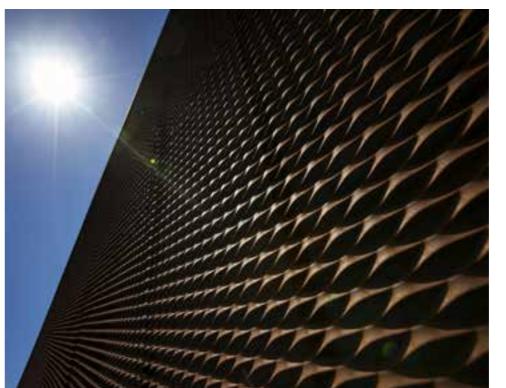














Aesthetics with a purpose

Form and functionality meet when expanded metal is part of the equation, as can be seen from the facade and sun screens for this sports hall. The expanded metal offers creative freedom, as you can choose from various materials and different types of surface treatments to make the metal suit the overall architectural purpose.

The functional idea behind this facade cladding in corten steel is to provide an efficient sun screen that is a natural part of the building's overall aesthetics.

Application: Facade and sun screens

Pattern: Special tailor-made (LT115x48x20x2)

Material: Corten