

Environmental Product Declaration Type III ITB No. 113/2020

Issuance date: 08.06.2020 Validity date: 08.06.2025



4ME, SO-ONE, VIDEN

OPERATIVE CHAIRS

BASIC INFORMATION

This declaration is the type III Environmental Product Declaration (EPD) based on ISO 14040 and ISO 14025. It contains the information on the impacts of the declared product on the environment. Their aspects were verified by the independent body according to ISO 14025.

ITB is the verified member of The European Platform for EPD program operators and LCA practitioner www.eco-platform.org

Life cycle analysis (LCA):

A1-A3, C2-C4 and D modules in accordance with ISO 14040 (Cradle to Gate with options) $\,$

The year of preparing the EPD:

2020

Product standard:

EN 1335-1, EN 1335-2, EN 1335-2:2018 = PN-EN 1335-2:2019-03

Service Life:

5 years for standard product with possibility of 10 years

PCR:

ITB-PCR A

Declared unit:

1 chair

Reasons for performing LCA:

B2E

Representativeness:

Polish product

Owner of the EPD:

Nowy Styl Sp. z o.o.

Address: Pużaka 49, 38-400 Krosno, Poland Website: https://pl.nowystylgroup.com/pl/

Contact: info@nowystylgroup.com Tel.: +48 13 43 76 100,

+48 13 43 62 732

EPD Program Operator:

Instytut Techniki Budowlanej (ITB)

Address: Filtrowa 1, 00-611 Warsaw, Poland

Website: www.itb.pl

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O1/MANUFACTURER

Environmental Product Declaration Type III ITB No. 113/2020



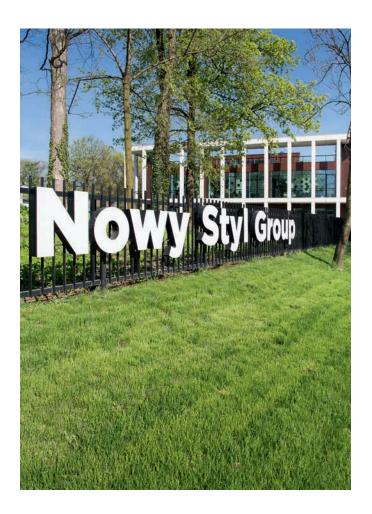
OUR COMPANY

We are a European manufacturer of furniture solutions for office and public spaces. Our unique business model allows us to provide clients with a comprehensive interior furnishing service, based on an in-depth analysis of the specificity and needs of the client, work efficiency and work organization, ergonomics and acoustics. Thanks to the company's experience as well as technological and production facilities, each offer is made to measure.

An understanding of customers' needs, innovation and an organisational culture open to change has led us to the position of a company in Europe, with sales revenues of over 380 million euro per year. We have our own international distribution network including local sales structure in 16 countries on all major European markets and the Middle East. Hiring local managers and employees, we reach clients adjusting our offer and providing professional service.

O1/MANUFACTURER

Environmental Product Declaration Type III ITB No. 113/2020



We provide furniture for new office buildings, conference centres, cinemas, stadiums, music, sports and multi-functional facilities every day. Our list of references includes multinational corporations such as DS Smith, Honeywell, Deloitte and ABB, cultural institutions such as Polish National Radio Symphony Orchestra in Katowice and the Opera in Munich, as well as the stadiums in Poland and France where European Football Championships were held in 2012 and 2016. Fans of the Football World Cup in Qatar in six out of seven stadiums now under construction for the event will also sit in our seats.

We offer a wide product portfolio adjusted to the needs and expectations of our clients. Our furniture solutions and our know-how in arranging modern offices are exhibited in the Office Inspiration Centre in Kraków, where we meet with clients, provide training and share inspiration. We also have 31 showrooms i.a. in Warsaw, London, Paris, Düsseldorf, Munich, Prague, Bratislava and Dubai.

We make our products in more than a dozen manufacturing plants equipped with cutting-edge technologies, located in Poland, Germany, France, Switzerland, Ukraine, Russia and Turkey.



This assessment applies to those located in Poland, in the region of Podkarpacie (4 plants) in Jasło and 1 in Rzepedź, with a floor area of nearly 100,000 m², including a fully automated office furniture factory opened in 2014. The company also owns Research and Development Centre located in Jaslo where innovative production technologies and product solutions are constantly developed.



02/PRODUCT DESCRIPTION

Environmental Product Declaration Type III ITB No. 113/2020







OPERATIVE CHAIRS 4ME

BASE VERSIONS:

five-star, polyamide or aluminium (powder coated or polished)

CASTORS:

fi 65 mm, self-braking for soft or hard floors

MECHANISMS:

synchronous or self-tension

SEAT:

plastic construction covered with injected polyurethane foam

BACKREST UPH VERSION:

plastic construction covered with injected polyurethane foam

BACKREST MESH VERSION:

plastic construction covered with polyamide mesh

HEADREST HRUA (OPTIONAL):

plastic construction covered with mesh

HEADREST HRMA (OPTIONAL):

plywood construction covered with injected polyurethane foam

ARMRESTS:

2D adjustable and

4D adjustable

CERTIFICATES:

GS Mark for selected configurations

APPLICATIONS

Office Workstations

PRODUCT DESCRIPTION Environmental Product Declaration Type III ITB No. 113/2020







OPERATIVE CHAIRS VIDEN

BASE VERSIONS:

five-star, polyamide or aluminium (powder coated or polished)

CASTORS:

fi 65 mm, self-braking for soft or hard floors

MECHANISMS:

synchronous

SEAT:

plywood construction covered with injected polyurethane foam, AirCare system

BACKREST:

plywood construction covered with polyurethane foam

BACKREST MESH VERSION:

plastic construction covered with polyamide mesh

HEADREST:

plastic construction covered with polyurethane foam

ARMRESTS:

2D adjustable, 3D adjustable and 4D adjustable

CERTIFICATES:

GS Mark for selected configurations

APPLICATIONS

Office Workstations

PRODUCT DESCRIPTION Environmental Product Declaration Type III ITB No. 113/2020





OPERATIVE CHAIRS SO-ONE

BASE VERSIONS: five-star, polyamide

or aluminium (powder coated or polished)

CASTORS:

fi 65 mm, self-braking for soft or hard floors

MECHANISMS: synchronous

SEAT:

plywood construction covered with injected polyurethane foam, AirCare system

BACKREST:

plastic construction covered with injected polyurethane foam

HEADREST (OPTIONAL): plastic construction covered with polyurethane foam

ARMRESTS:

2D adjustable and 4D adjustable

CERTIFICATES:

GS Mark for selected configurations

APPLICATIONS

Office Workstations

03/LIFE CYCLE ASSESSMENT(LCA)

GENERAL RULES APPLIED

As shown in the scheme of manufacturing on page 8 Nowy Styl Sp. z o.o. manufactures products in five factories in Poland. Three of them process purchased materials such as metal, plastic and wood into components. Then, the furniture and chair factories use those components, as well as purchased components to assemble products, which are then ready for distribution. Some of the components made in the wood factory are also sold as finished products.

ALLOCATION

The allocation rules used for this EPD are based on general ITB PCR A. Production of the operative chairs 4ME, SO-ONE, VIDEN is a line process carried out in five factories of Nowy Styl Sp. z o.o. located in Krosno and Rzepedź (Poland). Allocation was done on product mass basis. All impacts from raw materials extraction are allocated in A1 module of the LCA. 100% of impacts from the line production of Nowy Styl Sp. z o.o. were inventoried and 3.18% were allocated to the operative chairs 4ME, SO-ONE, VIDEN production. Utilization of packaging material was taken into consideration. Module A2 includes transport of raw materials such as wood, polymers (ABS, PE, PA, PU, PET), aluminium, steel elements, papers, additives, ancillary materials and packaging materials from their suppliers to Nowy Styl Sp. z o.o. in Krosno and in Rzepedź. Municipal wastes of factory were allocated to module A3. Energy supply was inventoried for whole factory and was allocated to the operative chairs 4ME, SO-ONE, VIDEN production. Emissions in the factory are measured and were allocated to module A3.

SYSTEM LIMITS

The life cycle analysis of the declared products covers "Product Stage", A1-A3, C2, C3, C4 and D modules (Cradle to Gate with options) accordance with ISO 14040 and ITB PCR A. The details of systems limits are provided in product technical report. All materials and energy consumption inventoried in factories and were included in calculation. In the assessment, all significant parameters from gathered production data are considered, i.e. all material used per formulation, utilized thermal energy, internal fuel and electric power consumption, direct production waste, and all available emission measurements. It can be assumed that the total sum of omitted processes does not exceed 5% of all impact categories. Machines and facilities (capital goods) required for and during production are excluded, as is transportation of employees.

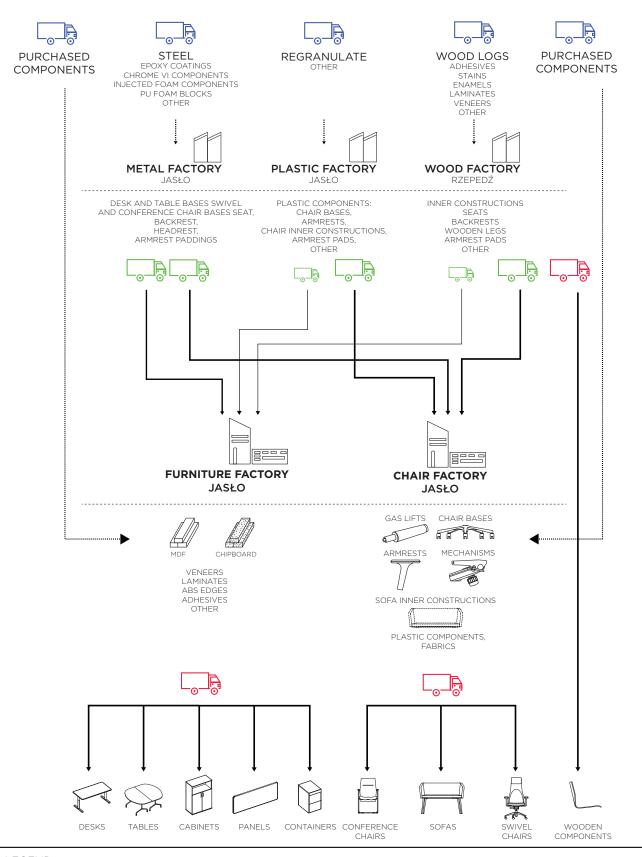
A1 AND A2 MODULES: RAW MATERIALS SUPPLY AND TRANSPORT

Wood, polymers (i.a. ABS, PE, PA, PU, PET, PA6, POM, PP, PES), aluminium, steel elements, papers, additives, ancillary materials and packaging materials come from Polish and foreign suppliers. Data on transport of the different products to the manufacturing plants is collected and modelled for factory by assessor. Means of transport include trucks. For calculation purposes Polish and European fuel averages are applied.

O3/LIFE CYCLE ASSESSMENT(LCA)

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A3 PRODUCTION



LEGEND:







03/LIFE CYCLE ASSESSMENT(LCA)

A3 PRODUCTION

END OF LIFE SCENARIOS

It is assumed that at the end of life stage, the transport distance for waste to waste processing (C3) is 50 km on > 10t loaded lorry with 50% capacity utilization and fuel consumption of 15 L per 100 km. The declared product is dismantled manually. Selectively recovered materials undergo recycling, energy recovery or landfilling according to Polish treatment practice of industrial waste while residual materials are forwarded to landfill in the form of mixed wastes. The reuse, energy recovery and recycling stage is considered beyond the system boundaries (D).

Table 1 End of life scenarios for the materials

| MATERIAL | MATERIAL RECOVERY | ENERGY RECOVERY | RECYCLING | LANDFILLING |
|--|----------------------|--------------------|-----------|-------------|
| POLYMERS | 80% | 30% | 30% | 40% |
| ALUMINIUM | 95% | 0% | 75% | 25% |
| STEEL | 95% | 0% | 100% | 0% |
| WOOD AND WOODEN-BASED COMPONENTS | 95% | 50% | 50% | 0% |
| CARTONBOARD | 95% | 30% | 70% | 0% |

DATA COLLECTION PERIOD

The data for manufacture of the declared products refer to period between 01.01.2018 – 31.12.2018 (1 year). The life cycle assessments were prepared for Poland as reference area.

DATA QUALITY

The values determined to calculate the LCA originate from verified Nowy Styl Sp. z o.o. inventory data.

ASSUMPTIONS AND ESTIMATES

The impacts of the representative the operative chairs 4ME, SO-ONE, VIDEN were aggregated using weighted average. Impacts were inventoried and calculated for all products of the operative chairs 4ME, SO-ONE, VIDEN.

CALCULATION RULES

LCA was done in accordance with ITB PCR A document.

DATA BASES

The data for the processes come from the following databases: Ecoinvent v.3.5, specific EPDs, ELCD, ÖKOBAUDAT, Ullmann's, ITB-Data. Specific data quality analysis was a part of external ISO 14001 audit.

RESULTS

DECLARED UNIT

The declaration refers to declared unit (DU) - an operative chairs 4ME, SO-ONE, VIDEN produced by Nowy Styl Sp. z o.o.

Table 2. System boundaries for the environmental characteristic of a operative chairs 4ME, SO-ONE, VIDEN produced by Nowy Styl Sp. z o.o.

| PROI | DUCT ST. | AGE | l | RUCTION OCESS | | USE STAGE END OF LIFE | | | | | BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARY | | | | | |
|---------------------|-----------|---------------|--------------------------------|-----------------------------------|-----|-----------------------|--------|-------------|---------------|------------------------|---|---------------------------|-----------|------------------|----------|---------------------------------------|
| Raw material supply | Transport | Manufacturing | Transport to construction site | Construction-installation process | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstruction demolition | Transport | Waste processing | Disposal | Reuse-recovery-recycling potential |
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | ВЗ | В4 | B5 | В6 | В7 | C1 | C2 | C3 | C4 | D |
| MD | MD | MD | MNA | MNA | MNA | MNA | MNA | MNA | MNA | MNA | MNA | MNA | MD | MD | MD | MD |

Environmental assessment information

(MNA - Module not assessed, MD - Module Declared, INA - Indicator Not Assessed)

| | | 4ME | | | |
|--|--|----------------------------|-----------|----------|----------|
| | Environmental impacts | :: (DU) 1 chair (weight: 3 | 31,6 kg*) | | |
| IMPACT CATEGORIES | UNIT | A1 | A2 | A3 | A1-A3 |
| Global warming potential | [kg CO ₂ eq.] | 6.79E+01 | 2.77E+00 | 2.29E+01 | 9.35E+01 |
| Depletion potential of the stratospheric ozone layer | [kg CFC 11 eq.] | 1.40E-05 | 0.00E+00 | 0.00E+00 | 1.40E-05 |
| Acidification potential of soil and water | [kg SO ₂ eq.] | 2.55E-01 | 2.03E-02 | 1.11E-02 | 2.87E-01 |
| Formation potential of tropospheric ozone | [kg Ethene eq.] | 7.92E-02 | 1.46E-03 | 1.75E-03 | 8.24E-02 |
| Eutrophication potential | [kg (PO ₄) ³ - eq.] | 1.18E-01 | 9.23E-05 | 1.04E-03 | 1.19E-01 |
| Abiotic depletion potential (ADP-elements) for non-fossil resources | [kg Sb eq.] | 3.58E-02 | 0.00E+00 | 8.47E-05 | 3.59E-02 |
| Abiotic depletion potential (ADP-fossil fuels) for fossil resources | [MJ] | 1.21E+03 | 3.74E+01 | 1.38E+02 | 1.39E+03 |
| | Environmental impacts | :: (DU) 1 chair (weight: 3 | 31,6 kg*) | | |
| ASPETCS | Unit | A1 | A2 | А3 | A1-A3 |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 2.70E+02 | 2.61E+00 | 8.90E+00 | 2.81E+02 |
| Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 1.19E+03 | 3.92E+01 | 1.45E+02 | 1.37E+03 |
| Jse of secondary material | [kg] | 1.32E+01 | 0.00E+00 | 0.00E+00 | 1.32E+01 |
| Jse of renewable secondary fuels | [MJ] | 1.45E-01 | 1.96E+00 | 0.00E+00 | 2.11E+00 |
| Jse of non-renewable secondary fuels | [MJ] | 6.13E-02 | 0.00E+00 | 0.00E+00 | 6.13E-02 |
| Jse of net fresh water | [m³] | INA | INA | INA | INA |
| | Environmental impacts | :: (DU) 1 chair (weight: 3 | 31,6 kg*) | | |
| WASTES | Unit | A1 | A2 | A3 | A1-A3 |
| Hazardous waste disposed [kg] | [kg] | 1.21E-02 | 1.28E-05 | 8.82E-02 | 1.00E-01 |
| Non-hazardous waste disposed [kg] | [kg] | 4.68E+00 | 1.18E-02 | 2.07E-01 | 4.90E+00 |
| Radioactive waste disposed [kg] | [kg] | 7.82E-03 | 0.00E+00 | 0.00E+00 | 7.82E-03 |
| Components for re-use [kg] | [kg] | 1.62E-01 | 0.00E+00 | 0.00E+00 | 1.62E-01 |
| Materials for recycling [kg] | [kg] | 1.56E-01 | 0.00E+00 | 3.32E+00 | 3.48E+00 |
| Materials for energy recovery [kg] | [kg] | 0.00E+00 | 0.00E+00 | 2.51E-01 | 2.51E-01 |
| Exported energy MJ per energy carrier | [MJ per energy carrier] | INA | INA | INA | INA |

^{*}Product weight includes: material, packaging waste and all packaging materials

| | | 4ME | | | |
|--|--|----------------------------|-----------|----------|-----------|
| | Environmental impacts | s: (DU) 1 chair (weight: 3 | 31,6 kg*) | | |
| IMPACT CATEGORIES | UNIT | C2 | C3 | C4 | D |
| Global warming potential | [kg CO ₂ eq.] | 5.93E-02 | 2.52E+00 | 8.97E+00 | -3.07E+01 |
| Depletion potential of the stratospheric ozone layer | [kg CFC 11 eq.] | 0.00E+00 | 1.97E-07 | 1.05E-07 | -3.15E-07 |
| Acidification potential of soil and water | [kg SO ₂ eq.] | 4.48E-04 | 1.15E-02 | 8.50E-03 | -3.33E-02 |
| Formation potential of tropospheric ozone | [kg Ethene eq.] | 2.89E-05 | 1.50E-03 | 2.28E-03 | -1.82E-02 |
| Eutrophication potential | [kg (PO ₄) ³ - eq.] | 7.91E-05 | 4.13E-03 | 2.83E-03 | -4.12E-02 |
| Abiotic depletion potential (ADP-elements) for non-fossil resources | [kg Sb eq.] | 0.00E+00 | 5.63E-05 | 2.00E-05 | -9.04E-04 |
| Abiotic depletion potential (ADP-fossil fuels) for fossil resources | [MJ] | 1.75E+00 | 3.66E+01 | 2.68E+01 | -1.78E+02 |
| | Environmental impacts | s: (DU) 1 chair (weight: 3 | 31,6 kg*) | | |
| ASPETCS | Unit | C2 | C3 | C4 | D |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 1.22E-01 | 2.24E+01 | 2.77E+00 | -3.95E+00 |
| Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 1.84E+00 | 3.46E+01 | 2.33E+01 | -1.51E+02 |
| Use of secondary material | [kg] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.65E+00 |
| Use of renewable secondary fuels | [MJ] | 9.18E-02 | 0.00E+00 | 0.00E+00 | 2.69E+01 |
| Use of non-renewable secondary fuels | [MJ] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.20E+00 |
| Use of net fresh water | [m³] | INA | INA | INA | INA |
| | Environmental impacts | s: (DU) 1 chair (weight: 3 | 31,6 kg*) | | |
| WASTES | Unit | C2 | C3 | C4 | D |
| Hazardous waste disposed [kg] | [kg] | 1.82E-06 | 5.00E-02 | 2.75E-05 | -2.86E-03 |
| Non-hazardous waste disposed [kg] | [kg] | 1.69E-03 | 1.43E+00 | 3.86E+00 | -1.66E+00 |
| Radioactive waste disposed [kg] | [kg] | 0.00E+00 | 1.57E-04 | 5.13E-05 | -6.22E-03 |
| Components for re-use [kg] | [kg] | 0.00E+00 | 9.75E-02 | 0.00E+00 | 0.00E+00 |
| Materials for recycling [kg] | [kg] | 0.00E+00 | 9.56E+00 | 0.00E+00 | -2.58E-01 |
| Materials for energy recovery [kg] | [kg] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy MJ per energy carrier | [MJ per energy carrier] | INA | INA | INA | INA |

 $^{^{*}}$ Product weight includes: material, packaging waste and all packaging materials

| | SC |)-ONE | | | |
|--|--|---------------------------|-----------|----------|----------|
| | Environmental impacts | : (DU) 1 chair (weight: | 36,9kg*) | | |
| IMPACT CATEGORIES | UNIT | A1 | A2 | A3 | A1-A3 |
| Global warming potential | [kg CO ₂ eq.] | 3.37E+01 | 1.30E+00 | 2.81E+01 | 6.31E+01 |
| Depletion potential of the stratospheric ozone layer | [kg CFC 11 eq.] | 1.88E-05 | 0.00E+00 | 0.00E+00 | 1.88E-05 |
| Acidification potential of soil and water | [kg SO ₂ eq.] | 2.44E-01 | 9.75E-03 | 1.43E-02 | 2.68E-01 |
| Formation potential of tropospheric ozone | [kg Ethene eq.] | 2.92E-02 | 6.61E-04 | 2.06E-03 | 3.19E-02 |
| Eutrophication potential | [kg (PO ₄) ³ - eq.] | 8.46E-02 | 6.42E-06 | 1.96E-03 | 8.66E-02 |
| Abiotic depletion potential (ADP-elements) for non-fossil resources | [kg Sb eq.] | 2.14E-02 | 0.00E+00 | 1.04E-04 | 2.15E-02 |
| Abiotic depletion potential (ADP-fossil fuels) for fossil resources | [MJ] | 1.06E+03 | 3.35E+01 | 1.26E+02 | 1.22E+03 |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 36,9 kg*) | | |
| ASPETCS | Unit | A1 | A2 | A3 | A1-A3 |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 5.20E+02 | 2.34E+00 | 7.69E+00 | 5.30E+02 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material) | [M7] | 1.02E+03 | 3.52E+01 | 1.32E+02 | 1.19E+03 |
| Use of secondary material | [kg] | 5.49E+00 | 0.00E+00 | 0.00E+00 | 5.49E+00 |
| Use of renewable secondary fuels | [MJ] | 9.65E-02 | 1.76E+00 | 0.00E+00 | 1.85E+00 |
| Use of non-renewable secondary fuels | [MJ] | 6.13E-02 | 0.00E+00 | 0.00E+00 | 6.13E-02 |
| Use of net fresh water | [m³] | INA | INA | INA | INA |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 36,9 kg*) | , | |
| WASTES | Unit | A1 | A2 | A3 | A1-A3 |
| Hazardous waste disposed [kg] | [kg] | 6.97E-03 | 1.66E-06 | 7.03E-02 | 7.73E-02 |
| Non-hazardous waste disposed [kg] | [kg] | 4.39E+00 | 1.54E-03 | 1.34E-01 | 4.52E+00 |
| Radioactive waste disposed [kg] | [kg] | 5.69E-03 | 0.00E+00 | 4.28E-02 | 4.85E-02 |
| Components for re-use [kg] | [kg] | 1.08E-01 | 0.00E+00 | 4.28E-02 | 1.50E-01 |
| Materials for recycling [kg] | [kg] | 1.03E-01 | 0.00E+00 | 1.96E+00 | 2.06E+00 |
| Materials for energy recovery [kg] | [kg] | 0.00E+00 | 0.00E+00 | 1.02E+00 | 1.02E+00 |
| Exported energy MJ per energy carrier | [MJ per energy carrier] | INA | INA | INA | INA |

^{*}Product weight includes: material, packaging waste and all packaging materials

| | SC | O-ONE | | | |
|--|--|---------------------------|-----------|----------|-----------|
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 56,9 kg*) | | |
| IMPACT CATEGORIES | UNIT | C2 | C3 | C4 | D |
| Global warming potential | [kg CO ₂ eq.] | 6.92E-02 | 2.07E+00 | 6.29E+00 | -2.39E+01 |
| Depletion potential of the stratospheric ozone layer | [kg CFC 11 eq.] | 0.00E+00 | 1.62E-07 | 7.25E-08 | -2.05E-07 |
| Acidification potential of soil and water | [kg SO ₂ eq.] | 5.23E-04 | 9.06E-03 | 6.14E-03 | -2.75E-02 |
| Formation potential of tropospheric ozone | [kg Ethene eq.] | 3.37E-05 | 1.22E-03 | 1.59E-03 | -1.31E-02 |
| Eutrophication potential | [kg (PO ₄) ³ - eq.] | 9.24E-05 | 3.33E-03 | 1.98E-03 | -2.40E-02 |
| Abiotic depletion potential (ADP-elements) for non-fossil resources | [kg Sb eq.] | 0.00E+00 | 3.93E-05 | 1.38E-05 | -6.00E-04 |
| Abiotic depletion potential (ADP-fossil fuels) for fossil resources | [MJ] | 2.04E+00 | 3.07E+01 | 1.98E+01 | -1.99E+02 |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 56,9 kg*) | | |
| ASPETCS | Unit | C2 | C3 | C4 | D |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 1.43E-01 | 6.04E+01 | 1.99E+00 | -1.65E+01 |
| Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 2.14E+00 | 2.81E+01 | 1.70E+01 | -1.81E+02 |
| Use of secondary material | [kg] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5.00E+00 |
| Jse of renewable secondary fuels | [MJ] | 1.07E-01 | 0.00E+00 | 0.00E+00 | 8.17E+01 |
| Use of non-renewable secondary fuels | [MJ] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 6.70E+00 |
| Use of net fresh water | [m³] | INA | INA | INA | INA |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | (6,9 kg*) | , | |
| WASTES | Unit | C2 | C3 | C4 | D |
| Hazardous waste disposed [kg] | [kg] | 1.82E-06 | 2.59E-02 | 1.90E-05 | -1.90E-03 |
| Non-hazardous waste disposed [kg] | [kg] | 1.69E-03 | 1.03E+00 | 2.68E+00 | -9.74E-01 |
| Radioactive waste disposed [kg] | [kg] | 0.00E+00 | 1.26E-04 | 3.91E-05 | -4.12E-03 |
| Components for re-use [kg] | [kg] | 0.00E+00 | 6.46E-02 | 0.00E+00 | 0.00E+00 |
| Materials for recycling [kg] | [kg] | 0.00E+00 | 6.33E+00 | 0.00E+00 | -1.34E-01 |
| Materials for energy recovery [kg] | [kg] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy MJ per energy carrier | [MJ per energy carrier] | INA | INA | INA | INA |

 $[\]ensuremath{^{*}\text{Product}}$ weight includes: material, packaging waste and all packaging materials

| | \vee | IDEN | | | |
|--|--|---------------------------|-----------|----------|----------|
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 37,9 kg*) | | |
| IMPACT CATEGORIES | UNIT | A1 | A2 | A3 | A1-A3 |
| Global warming potential | [kg CO ₂ eq.] | 3.94E+01 | 2.74E+00 | 3.24E+01 | 7.46E+01 |
| Depletion potential of the stratospheric ozone layer | [kg CFC 11 eq.] | 1.83E-05 | 0.00E+00 | 0.00E+00 | 1.83E-05 |
| Acidification potential of soil and water | [kg SO ₂ eq.] | 3.94E-01 | 2.05E-02 | 1.59E-02 | 4.31E-01 |
| Formation potential of tropospheric ozone | [kg Ethene eq.] | 3.63E-02 | 1.44E-03 | 1.35E-03 | 3.91E-02 |
| Eutrophication potential | [kg (PO ₄) ³ - eq.] | 8.23E-02 | 2.03E-05 | 1.78E-03 | 8.41E-02 |
| Abiotic depletion potential (ADP-elements) for non-fossil resources | [kg Sb eq.] | 1.87E-01 | 0.00E+00 | 1.20E-04 | 1.87E-01 |
| Abiotic depletion potential (ADP-fossil fuels) for fossil resources | [MJ] | 1.29E+03 | 4.14E+01 | 1.76E+02 | 1.51E+03 |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 37,9 kg*) | | |
| ASPETCS | Unit | A1 | A2 | А3 | A1-A3 |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 4.46E+02 | 2.90E+00 | 1.10E+01 | 4.60E+02 |
| Use of non-renewable primary energy excluding non- renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 1.33E+03 | 4.35E+01 | 1.85E+02 | 1.56E+03 |
| Use of secondary material | [kg] | 3.34E+02 | 0.00E+00 | 0.00E+00 | 3.34E+02 |
| Jse of renewable secondary fuels | [MJ] | 1.10E-01 | 2.18E+00 | 0.00E+00 | 2.29E+00 |
| Use of non-renewable secondary fuels | [MJ] | 6.13E-02 | 0.00E+00 | 0.00E+00 | 6.13E-02 |
| Use of net fresh water | [m³] | INA | INA | INA | INA |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 37,9 kg*) | | |
| WASTES | Unit | A1 | A2 | A3 | A1-A3 |
| Hazardous waste disposed [kg] | [kg] | 7.89E-03 | 3.09E-06 | 9.87E-02 | 1.07E-01 |
| Non-hazardous waste disposed [kg] | [kg] | 3.62E+00 | 2.87E-03 | 1.82E-01 | 3.80E+00 |
| Radioactive waste disposed [kg] | [kg] | 6.32E-03 | 0.00E+00 | 0.00E+00 | 6.32E-03 |
| Components for re-use [kg] | [kg] | 1.21E-01 | 0.00E+00 | 0.00E+00 | 1.21E-01 |
| Materials for recycling [kg] | [kg] | 1.16E-01 | 0.00E+00 | 2.12E+00 | 2.23E+00 |
| Materials for energy recovery [kg] | [kg] | 0.00E+00 | 0.00E+00 | 6.12E-01 | 6.12E-01 |
| Exported energy MJ per energy carrier | [MJ per energy carrier] | INA | INA | INA | INA |

^{*}Product weight includes: material, packaging waste and all packaging materials

| | V | IDEN | | | |
|--|--|---------------------------|-----------|----------|-----------|
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 37,9 kg*) | | |
| IMPACT CATEGORIES | UNIT | C2 | C3 | C4 | D |
| Global warming potential | [kg CO ₂ eq.] | 7.10E-02 | 2.84E+00 | 1.01E+01 | -2.40E+01 |
| Depletion potential of the stratospheric ozone layer | [kg CFC 11 eq.] | 0.00E+00 | 2.27E-07 | 1.18E-07 | -1.81E-07 |
| Acidification potential of soil and water | [kg SO ₂ eq.] | 5.36E-04 | 1.11E-02 | 9.73E-03 | -2.93E-02 |
| Formation potential of tropospheric ozone | [kg Ethene eq.] | 3.46E-05 | 1.68E-03 | 2.55E-03 | -1.15E-02 |
| Eutrophication potential | [kg (PO ₄) ³ - eq.] | 9.47E-05 | 3.92E-03 | 3.17E-03 | -1.70E-02 |
| Abiotic depletion potential (ADP-elements) for non-fossil resources | [kg Sb eq.] | 0.00E+00 | 4.96E-05 | 2.25E-05 | -6.75E-04 |
| Abiotic depletion potential (ADP-fossil fuels) for fossil resources | [MJ] | 2.09E+00 | 4.21E+01 | 3.09E+01 | -1.83E+02 |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 37,9 kg*) | | |
| ASPETCS | Unit | C2 | C3 | C4 | D |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 1.47E-01 | 5.47E+01 | 3.16E+00 | -1.20E+01 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Use of non-renewable primary energy resources used as raw materials | [MJ] | INA | INA | INA | INA |
| Total use of non renewable primary energy resources (primary energy and primary energy resources used as raw material) | [MJ] | 2.20E+00 | 3.94E+01 | 2.67E+01 | -1.63E+02 |
| Use of secondary material | [kg] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4.44E+00 |
| Use of renewable secondary fuels | [MJ] | 1.10E-01 | 0.00E+00 | 0.00E+00 | 7.25E+01 |
| Use of non-renewable secondary fuels | [MJ] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5.95E+00 |
| Use of net fresh water | [m³] | INA | INA | INA | INA |
| | Environmental impacts | : (DU) 1 chair (weight: 3 | 37,9 kg*) | | |
| WASTES | Unit | C2 | C3 | C4 | D |
| Hazardous waste disposed [kg] | [kg] | 1.82E-06 | 1.47E-02 | 3.09E-05 | -2.14E-03 |
| Non-hazardous waste disposed [kg] | [kg] | 1.69E-03 | 1.56E+00 | 4.27E+00 | -1.47E+00 |
| Radioactive waste disposed [kg] | [kg] | 0.00E+00 | 1.67E-04 | 6.01E-05 | -4.65E-03 |
| Components for re-use [kg] | [kg] | 0.00E+00 | 7.28E-02 | 0.00E+00 | 0.00E+00 |
| Materials for recycling [kg] | [kg] | 0.00E+00 | 7.14E+00 | 0.00E+00 | -7.55E-02 |
| Materials for energy recovery [kg] | [kg] | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy MJ per energy carrier | [MJ per energy carrier] | INA | INA | INA | INA |

 $^{^{*}}$ Product weight includes: material, packaging waste and all packaging materials



The process of verification of this EPD is in accordance with ISO 14025. After verification, this EPD is valid for a 5-year-period. EPD does not have to be recalculated after 5 years, if the underlying data have not changed significantly.

| The basis for LCA analysis was ISO 14040 and ITB PCR A |
|---|
| Independent verification corresponding to ISO 14025 (subclause 8.1.3.) |
| X external internal |
| External verification of EPD: Ph.D. Eng. Halina Prejzner |
| LCA, LCI audit and input data verification: Ph.D. Eng. Justyna Tomaszewska, j.tomaszewska@itb.pl |
| Verification of LCA: Ph.D. Eng. Michał Piasecki, m.piasecki@itb.pl |

NORMATIVE REFERENCES

- >> ITB PCR A General Product Category Rules for Construction Products
- >> ISO 14025:2006, Environmental labels and declarations Type III environmental declarations Principles and procedures
- >> ISO 14040:2006 Environmental management Life cycle assessment -Principles and framework
- >> ISO 14044:2006 Environmental management Life cycle assessment Requirements and guidelines
- >> EN 15804:2012+A2:2019 Sustainability of construction works.

 Environmental product declarations. Core rules for the product category of construction products
- >> PN-EN 15942:2012 Sustainability of construction works Environmental product declarations Communication format business-to-business
- >> KOBiZE Wskaźniki emisyjności CO₂, SO₂, NOx, CO i pyłu całkowitego dla energii elektrycznej, grudzień 2017

