

BUILDING PRODUCT DECLARATION BPD 3

in compliance with the guidelines of the Ecocycle Council, June 2007

1 Basic data

Product identification	uct identification		Document ID					
Product name Purso Building Systems								Product group Aluminium building systems
☑ New declaration	In the c	In the case of a revised declaration						
□ Revised declaration	Has the p changed?	Has the product been		e relates to				
	🖾 No	□ Yes	Changed pr	roduct can be identified by				
Drawn up/revised on (date) 1.3	Drawn up/revised on (date) 1.3.2017		Inspected without revision on (date)					
Other information.								

2 Supplier information

Company name Purso Oy			Company reg. no/DUNS no FI22380411			
Address Alumiinitie 1			Contact person Maarit Mäntysaari			
37200 Siuro, Finland			Telephone +358 50 348 2399			
Website: www.purso.fi			E-mail maarit.mantysaari@purso.fi			
Does the company have an enviro	onmental manage	ement system?	🛛 Yes	🗆 No		
The company possesses certification in compliance with	⊠ ISO 9000	⊠ ISO 14000	⊠ Other	If "other", please specify: GSB, Approved Coated Aluminium		
Other information:						

3 Product information

Country of final manufac	cture	system – f		/ Aluminium profile by window, door			
Area of use	Walls, roofs, facades						
Is there a Safety Data Sheet for this product?			□ Not relevant	🛛 Yes	□ No		
In accordance with the regulations of the Swedish Chemicals Agency, please state: Labelling			Classification Labelling			⊠ Not relevant	
Is the product registered	in BASTA?				□ Yes	🖾 No	
Has the product been eco-labelled?	□ Criteria not found	□ Yes	□ No	If "yes", please specify:			
Is there a for the	e product?				□ Yes	□ No	
Other information:							

4 Contents (To add a new green row, select and copy an entire empty row and paste it in)

At the time of delivery, the product comprises the following parts/components, with the chemical composition stated:

Data in fields highlighted in green are requriements in compliance with the Ecocycle Council guidelines.

Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments
Aluminium, anodized		100 %	EN AW 6063		
Other information:					
If the chemical composition of the finished built in product should be	product after it is built i be given here. If the cont	n differs fror tent is unchar	n that at the time of delivinged, no data need be give	very, the conte ven in the follo	nt of the owing table.
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments
Other information:					

5 Production phase

Resource utilisation and environmental impact during production of the item is reported in one of the following ways:

□ 1) Inflows (goods, intermediate goods, energy etc) for the registered product into the **manufacturing unit**, and the outflows (emissions and residual products) from it, i.e. from "gate-to-gate".

 \boxtimes 2) All inflows and outflows from the extraction of raw materials to finished products i.e. "cradle-to-gate".

 \Box 3) Other limitation. State what:

The report relates to unit of pro	oduct	□ Reported p	roduct	The product's product group		☐ The product's production unit
Indicate raw materials and intermediate goods used in the manufacture of the product			re of the product	⊠ Not relevant		
Raw material/intermediate goo	ods	Quantity and u	ınit		Con	nments
Indicate recycled materials us	sed in the manuf	acture of the pro	oduct			Not relevant
Type of material		Quantity and u	ınit		Con	nments
Aluminium		0 - 99 %				
Enter the energy used in the m	nanufacture of th	e product or its	compone	nt parts		Not relevant
Type of energy		Quantity and unit			Comments	
Electric energy	100 %					
Enter the transportation used	in the manufact	ture of the produ	ict or its c	omponent parts		Not relevant
Type of transportation		Proportion %			Comments	
Truck		75 %				
Ship		25 %				
Enter the emissions to air, wa component parts	ter or soil from	the manufacture	e of the p	roduct or its	⊠ Not relevant	
Type of emission		Quantity and unit		Comments		
Enter the residual products fr	om the manufac	cture of the prod	uct or its	component parts		⊠ Not relevant
Residual product	Waste code	Quantity		on recycled		Comments

			Material recycled %	Energy recycled %		
Is there a description of the data accuracy for the manufacturing data?	□ Yes	⊠ No	If "yes", please specify:			
Other information:						

6 Distribution of finished product

Does the supplier put into practice a system for returning load carriers for the product?	\Box Not relevant	🛛 Yes	□ No
Does the supplier put into practice any systems involving multi-use packaging for the product?	\Box Not relevant	🛛 Yes	□ No
Does the supplier take back packaging for the product?	\Box Not relevant	🛛 Yes	🗆 No
Does the supplier take back packaging for the product? Is the supplier affiliated to REPA?	□ Not relevant☑ Not relevant	\boxtimes Yes \square Yes	□ No □ No

7 Construction phase

Are there any special requirements for the product during storage?	\Box Not relevant	□ Yes	🖾 No	If "yes", please specify:
Are there any special requirements for adjacent building products because of this product?	\Box Not relevant	□ Yes	🖾 No	If "yes", please specify:
Other information:				

8 Usage phase

Does the product involve any special requirements for intermediate goods regarding operation and maintenance?			□ Yes	🖾 No	If "yes", please specify:		
Does the product have any special energy supply requirements for operation?			□ Yes	🖾 No	If "yes", please specify:		
Estimated technical service life for the product is to be entered according to one of the following options, a) or b):							
a) Reference service life estimated as being approx.	□ 5 years	□ 10 years	□ 15 years	□ 25 years	$\boxtimes >50$ years	Comments Continuous care	
b) Reference service life estimated to be in the interval of 50 years and maintena needed throu service life							
Other information.							

9 Demolition

Is the product ready for disassembly (taking apart)?	\Box Not relevant	⊠ Yes	□ No	If "yes", please specify:
Does the product require any special measures to protect health and environment during demolition/disassembly?	□ Not relevant	□ Yes	🖾 No	If "yes", please specify:
Other information:				

10 Waste management

Is it possible to re-use all or parts of the product?	□ Not relevant	🛛 Yes	🗆 No	If "yes", please specify:
Is it possible to recycle materials for all or parts of the product?	□ Not relevant	🛛 Yes	🗆 No	If "yes", please specify:
Is it possible to recycle energy for all or parts of the product?	□ Not relevant	🛛 Yes	🗆 No	If "yes", please specify:

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Does the supplier have any restrictions and recommendations for re-use, materials or energy recycling or waste disposal?	□ Not relevant	□ Yes	🖾 No	If "yes", please specify:			
Enter the waste code for the supplied product							
Is the supplied product classed as hazardous waste? \Box Yes \boxtimes No							
If the chemical composition of the product differs after having been built in from that which it had at the time of delivery, meaning that another waste code is given to the finished built in product, then this should be entered here. If it is unchanged, the following details can be omitted.							
Enter the waste code for the built in product							
Is the built in product classed as hazardous waste?							
Other information:							

11 Indoor environment (To add a new green row, select and copy an entire empty row and paste it in)

When used as intended, the product gives off the following emissions:					The product does not have any emissions			
Type of emission	Quantity [µg/m ² h		n] or [mg/m³h]		hod of	Comments		
	4 weeks	veeks 26 wee		measurement				
Can the product itself give rise to any noise?				\Box Not relevant		□ Yes	🖾 No	
Value			Unit		Method of measurement			
Can the product give rise to electrical fields?				\Box Not relevant \Box Yes		🛛 No		
Value			Unit		Method of measurement			
Can the product give rise to magnetic fields?				ΠN	\Box Not relevant \Box Yes \boxtimes No		🛛 No	
Value			Unit		Method of measurement			
Other information:								

References

Appendices