

## BUILDING PRODUCT DECLARATION BPD 3

in compliance with the guidelines of the Ecocycle Council, June 2007

### 1 Basic data

<b>Product identification</b>		Document ID
Product name Purso Building Systems	Product no/ID designation LK78H – Insulated doors and windows – Powder Coated	Product group Aluminium building systems
<input type="checkbox"/> New declaration <input checked="" type="checkbox"/> Revised declaration	<b>In the case of a revised declaration</b>	
	Has the product been changed?	The change relates to
	<input type="checkbox"/> No <input type="checkbox"/> Yes	Changed product can be identified by
Drawn up/revised on (date) 16.1.2019		Inspected without revision on (date)

Other information:
--------------------

### 2 Supplier information

Company name Purso Oy		Company reg. no/DUNS no FI22380411	
Address Alumiinitie 1 37200 Siuro, Finland		Contact person Maarit Mäntysaari	Telephone +358 50 348 2399
Website: www.purso.fi		E-mail maarit.mantysaari@purso.fi	
Does the company have an environmental management system?		<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
The company possesses certification in compliance with	<input checked="" type="checkbox"/> ISO 9000 <input checked="" type="checkbox"/> ISO 14000	<input checked="" type="checkbox"/> Other	If "other", please specify: GSB, Approved Coated Aluminium

Other information:
--------------------

### 3 Product information

Country of final manufacture	If country cannot be stated, please state why Aluminium profile system – final product is manufactured by window, door and/or facade producer		
Area of use Windows, doors			
Is there a Safety Data Sheet for this product?		<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
In accordance with the regulations of the Swedish Chemicals Agency, please state:		Classification Labelling	
		<input checked="" type="checkbox"/> Not relevant	
Is the product registered in BASTA?		<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No

Has the product been eco-labelled?	<input type="checkbox"/> Criteria not found	<input type="checkbox"/> Yes	<input type="checkbox"/> No	If "yes", please specify:
Is there a _____ for the product?			<input type="checkbox"/> Yes	<input type="checkbox"/> No

*Data in fields highlighted in green are requirements in compliance with the Ecocycle Council guidelines.*

Other information:

**4 Contents** (To add a new green row, select and copy an entire empty row and paste it in)

At the time of delivery, the product comprises the following parts/components, with the chemical composition stated:					
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classification	Comments
Aluminium		50 - 99 %	EN AW 6063		
Polyamid		0 - 10 %	32131-17-2		

EPDM Rubber polymer		0 - 10 %	25038-36-2		
PE		0 - 5 %	9002-88-4		
PP		0- 1%	9010-79-1		
Silicone rubber containing polydimethylsiloxane with vinyl groups		0 - 4 %	25038-36-2		
Carbon black (incl.in EPDM)		0-2%	1333-86-4		
Mineral oil (incl.in EPDM)		0-2%	64741-88-4		
Zinc Oxide (incl.in EPDM)		0-2%	1314-13-2		
Steel with Galvanic zinc coating		0-5%			Hinges and screws
Powder Coating					

Other information:					
If the chemical composition of the product after it is built in differs from that at the time of delivery, the content of the finished built in product should be given here. If the content is unchanged, no data need be given in the following table.					
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classification	Comments

Other information:

**5 Production phase**

<b>Resource utilisation and environmental impact during production of the item is reported in one of the following ways:</b>					
<input type="checkbox"/> 1) Inflows (goods, intermediate goods, energy etc) for the registered product into the <b>manufacturing unit</b> , and the outflows (emissions and residual products) from it, i.e. from “gate-to-gate”.					
<input checked="" type="checkbox"/> 2) All inflows and outflows from the extraction of raw materials to finished products i.e. “cradle-to-gate”.					
<input type="checkbox"/> 3) Other limitation. State what:					
The report relates to unit of product	<input type="checkbox"/> Reported product	<input checked="" type="checkbox"/> The product’s product group	<input type="checkbox"/> The product’s production unit		
Indicate <b>raw materials and intermediate goods</b> used in the manufacture of the product				<input checked="" type="checkbox"/> Not relevant	
Raw material/intermediate goods	Quantity and unit	Comments			

Indicate <b>recycled materials</b> used in the manufacture of the product		<input type="checkbox"/> Not relevant			
Type of material	Quantity and unit	Comments			
Aluminium	0 - 99 %				
Enter the <b>energy</b> used in the manufacture of the product or its component parts		<input type="checkbox"/> Not relevant			
Type of energy	Quantity and unit	Comments			
Electric energy	100 %				
Enter the <b>transportation</b> used in the manufacture of the product or its component parts		<input type="checkbox"/> Not relevant			
Type of transportation	Proportion %	Comments			
Truck	75 %				
Ship	25 %				
Enter the <b>emissions to air, water or soil</b> from the manufacture of the product or its component parts		<input checked="" type="checkbox"/> Not relevant			
Type of emission	Quantity and unit	Comments			
Enter the <b>residual products</b> from the manufacture of the product or its component parts		<input checked="" type="checkbox"/> Not relevant			
Residual product	Waste code	Quantity	Proportion recycled		Comments
			Material recycled %	Energy recycled %	
Is there a description of the data accuracy for the manufacturing data?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:		

Other information:

## 6 Distribution of finished product

Does the supplier put into practice a system for returning load carriers for the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
Does the supplier put into practice any systems involving multi-use packaging for the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
Does the supplier take back packaging for the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
Is the supplier affiliated to REPA?	<input checked="" type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input type="checkbox"/> No

Other information:

## 7 Construction phase

Are there any special requirements for the product during storage?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Are there any special requirements for adjacent building products because of this product?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:

Other information:

## 8 Usage phase

Does the product involve any special requirements for intermediate goods regarding operation and maintenance?		<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:		
Does the product have any special energy supply requirements for operation?		<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:		
Estimated technical service life for the product is to be entered according to one of the following options, a) or b):						
a) Reference service life estimated as being approx.	<input type="checkbox"/> 5 years	<input type="checkbox"/> 10 years	<input type="checkbox"/> 15 years	<input type="checkbox"/> 25 years	<input checked="" type="checkbox"/> >50 years	Comments Continuous care and maintenance needed through service life
b) Reference service life estimated to be in the interval of 50 years						

Other information:

## 9 Demolition

Is the product ready for disassembly (taking apart)?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	If "yes", please specify:
Does the product require any special measures to protect health and environment during demolition/disassembly?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:

Other information:

## 10 Waste management

Is it possible to re-use all or parts of the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	If "yes", please specify:
Is it possible to recycle materials for all or parts of the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	If "yes", please specify:
Is it possible to recycle energy for all or parts of the product?	<input type="checkbox"/> Not relevant	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	If "yes", please specify:
Does the supplier have any restrictions and recommendations for re-use, materials or energy recycling or waste disposal?	<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	If "yes", please specify:
Enter the waste code for the <b>supplied</b> product				
Is the <b>supplied</b> product classed as hazardous waste?			<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No

If the chemical composition of the product differs after having been built in from that which it had at the time of delivery, meaning that another waste code is given to the finished <b>built in</b> product, then this should be entered here. If it is unchanged, the following details can be omitted.				
Enter the waste code for the <b>built in</b> product				
Is the <b>built in</b> product classed as hazardous waste?			<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Other information:				

## 11 Indoor environment (To add a new green row, select and copy an entire empty row and paste it in)

When used as intended, the product gives off the following emissions:	<input checked="" type="checkbox"/> The product does not have any emissions
---	---

*Data in fields highlighted in green are requirements in compliance with the Ecocycle Council guidelines.*

Type of emission	Quantity [ $\mu\text{g}/\text{m}^2\text{h}$ ] or [ $\text{mg}/\text{m}^3\text{h}$ ]		Method of measurement	Comments
	4 weeks	26 weeks		

--	--	--	--	--

Can the product itself give rise to any noise?		<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Value	Unit	Method of measurement		
Can the product give rise to electrical fields?		<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Value	Unit	Method of measurement		
Can the product give rise to magnetic fields?		<input type="checkbox"/> Not relevant	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No
Value	Unit	Method of measurement		
Other information:				

## References

## Appendices